

VENDIG®



#10



PRODUCT CATALOGUE

Narviflex®
BELTING

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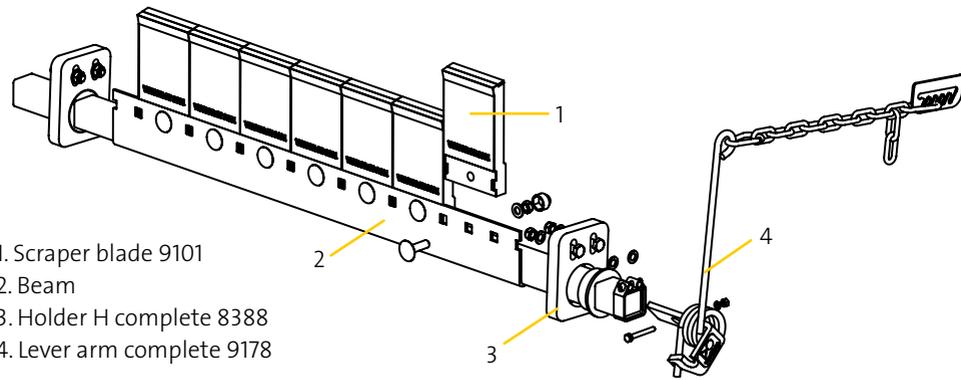
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Allowing for misprint and for product changes after printing.

Layout: Westberg & Höök Design AB, whdesign.se | Print: Strokirk Landströms AB



- 1. Scraper blade 9101
- 2. Beam
- 3. Holder H complete 8388
- 4. Lever arm complete 9178

All steel parts are electro-galvanized as standard. Stainless steel or powder-coated alternatives are also available.

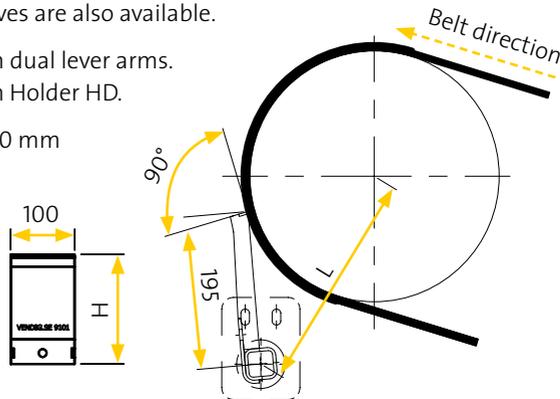
From B-B 1000 the scraper is supplied with dual lever arms.
From B-B 1600 the scraper is supplied with Holder HD.

Compact scraper blade 140 respectively 100 mm as a complement instead of as standard which is 175 mm high.

SCRAPER BLADE

- Art.no. 9101 H =175
- Art.no. 9101-140 H =140
- Art.no. 9101-100 H =100

Carbide, encased in polyurethane.



ART.NO.	B-W	AMOUNT SEGMENT	SCRAPER WIDTH	BEAM LENGTH
9104	400	4	400	1100
9105	500	5	500	1200
9106	650	6	600	1300
9108	800	7	700	1500
9110	1000	9	900	1700
9112	1200	11	1100	1900
9114	1400	13	1300	2100
9116	1600	15	1500	2300
9118	1800	17	1700	2500
9120	2000	19	1900	2700

HAMPUS pre-scraper

9100

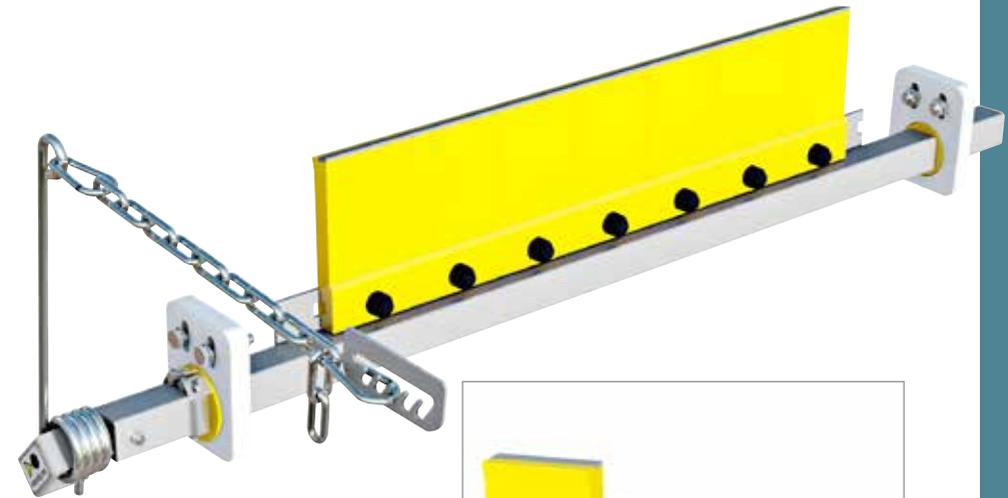
HAMPUS PRE-SCRAPER, CARBIDE – Our most versatile belt cleaner.

Hampus pre-scraper 9100 is our most versatile belt cleaner which is suitable for most working environments.

It consists of individually sprung scraper segments that can move independently of each other for maximum flexibility providing very effective cleaning. For extreme durability, each segment is made of polyurethane with a carbide tip. Carbide ensures operational reliability and a long service life.

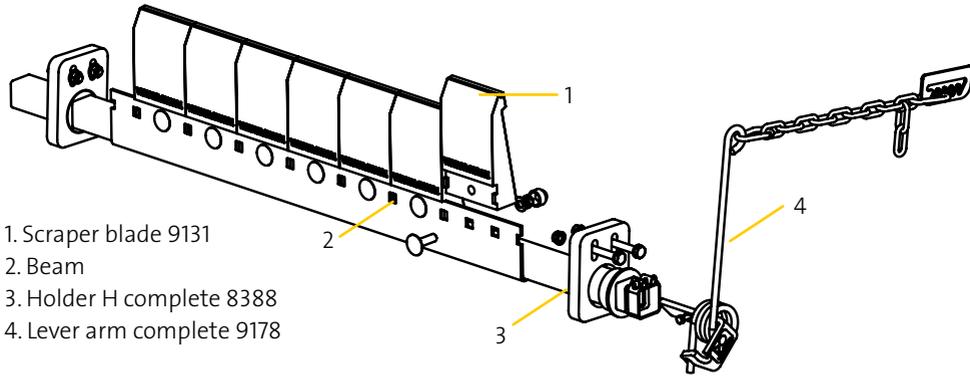
Our unique spring lever ensures that the correct pressure is maintained against the belt which simplifies service work and reduces maintenance.

The pre-scraper is positioned against the drive pulley immediately below the flow of material.



In addition to the standard model which is 175 mm high, we also offer lower segments for a more compact installation.





- 1. Scraper blade 9131
- 2. Beam
- 3. Holder H complete 8388
- 4. Lever arm complete 9178

All steel parts are electro-galvanized as standard. Stainless steel or powder-coated alternatives are also available.

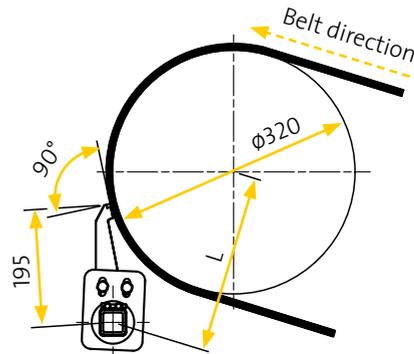
From B-B 1000 the scraper is supplied with dual lever arms.
From B-B 1600 the scraper is supplied with Holder HD.

Compact scraper blade 140 and double segment as a complement instead of standard.

SCRAPER BLADE

- Art.no. 9131 H=175
- Art.no. 9131-140 H=140
- Art.no. 9131-DH H=175, double right
- Art.no. 9131-DV H=175, double left
- Art.no. 9131-140DH H=140, double right
- Art.no. 9131-140-DV H=140, double left

Carbide, encased in polyurethane.

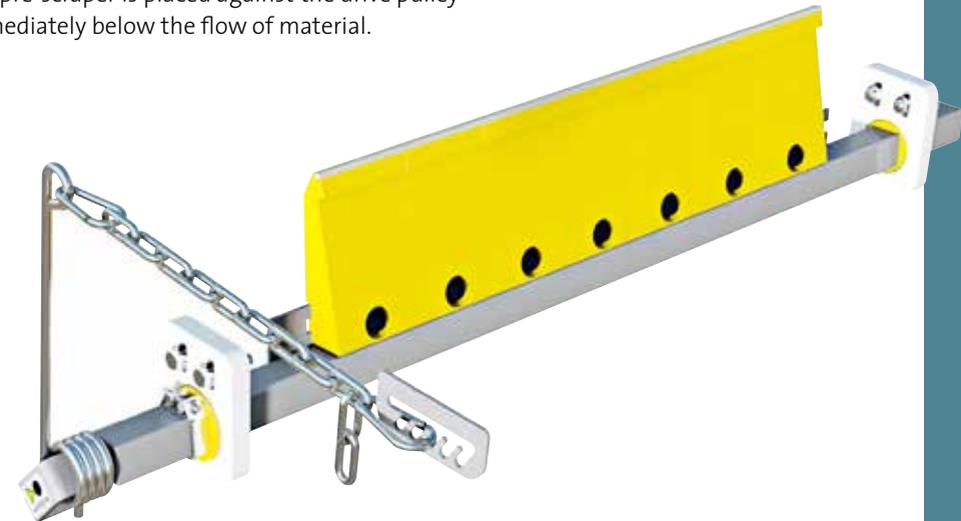


HAMPUS HEAVY pre-scraper 9130

HAMPUS HEAVY PRE-SCRAPER WITH CARBIDE – With a powerful scraper segment for heavy industry.

The Hampus pre-scraper 9130 has the same basic design as the standard model – the Hampus pre-scraper 9100, with a more powerful scraper segment for heavier applications. The Hampus pre-scraper 9130 is used in the mining industry and other demanding work environments.

Our unique spring lever arm ensures that correct pressure against the belt is maintained, which simplifies service work and reduces maintenance. The pre-scraper is placed against the drive pulley immediately below the flow of material.

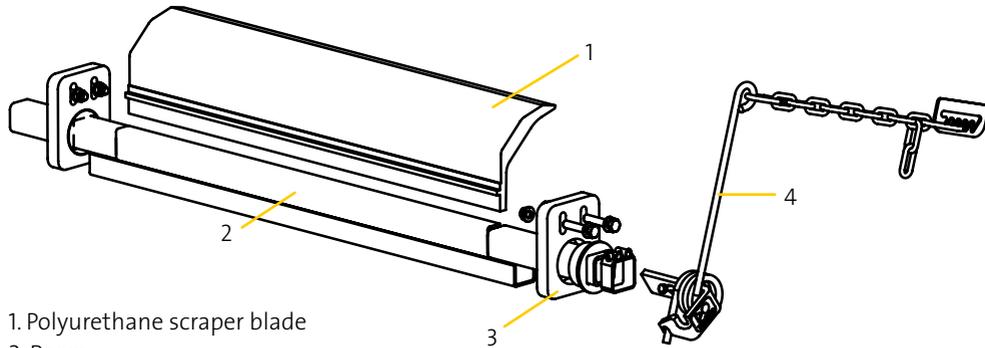


Double segment in two heights. Recommended for problems with belt travel.



In addition to the standard model which is 175 mm high, we also offer lower segments for a more compact installation.

ART.NO.	B-W	AMOUNT SEGMENT	SCRAPER WIDTH	BEAM LENGTH
9134	400	4	400	1100
9135	500	5	500	1200
9136	650	6	600	1300
9138	800	7	700	1500
9140	1000	9	900	1700
9142	1200	11	1100	1900
9144	1400	13	1300	2100
9146	1600	15	1500	2300
9148	1800	17	1700	2500
9150	2000	19	1900	2700

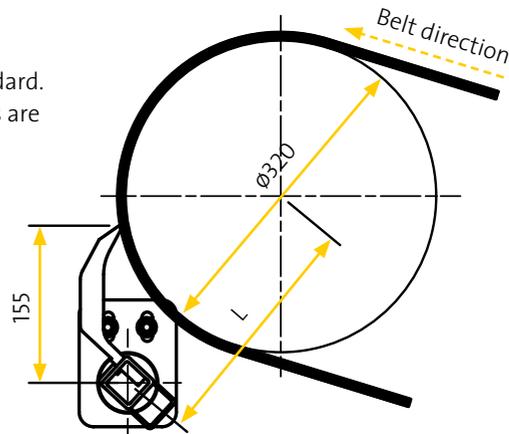


1. Polyurethane scraper blade
2. Beam
3. Holder H complete 8388
4. Lever arm complete 9178

All steel parts are electro-galvanized as standard. Stainless steel or powder-coated alternatives are also available.

From B-B 1000 the scraper is supplied with dual lever arms.

From B-B 1600 the scraper is supplied with Holder HD.



RASMUS pre-scraper

8300

RASMUS PRE-SCRAPER WITH POLYURETHANE STRIP

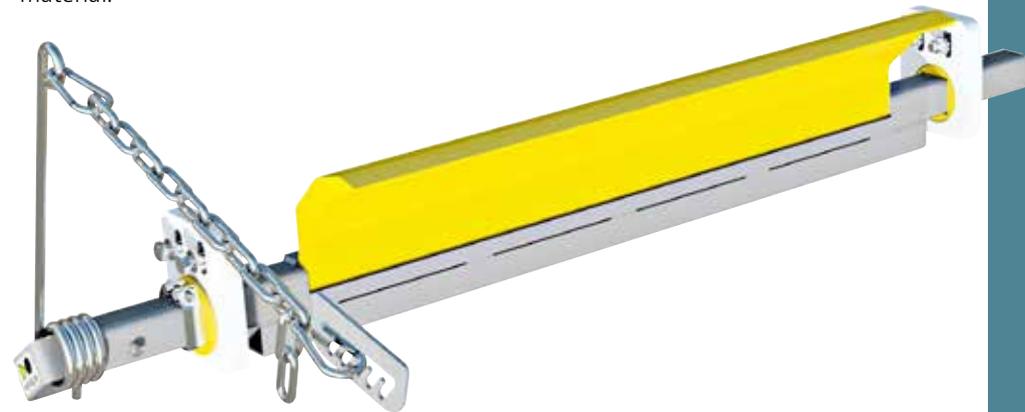
– Effective and simple.

The Rasmus pre-scraper 8300 really symbolises our goal to make simple, effective belt cleaners. The scraper strip's attachment to the beam makes it easy to remove (without tools) when replacing the strip and when cleaning.

Spare strips are available and in stock for all belt widths.

Our unique spring lever ensures that the correct pressure is maintained against the belt which simplifies service work and reduces maintenance.

The pre-scraper is positioned against the drive pulley immediately below the flow of material.

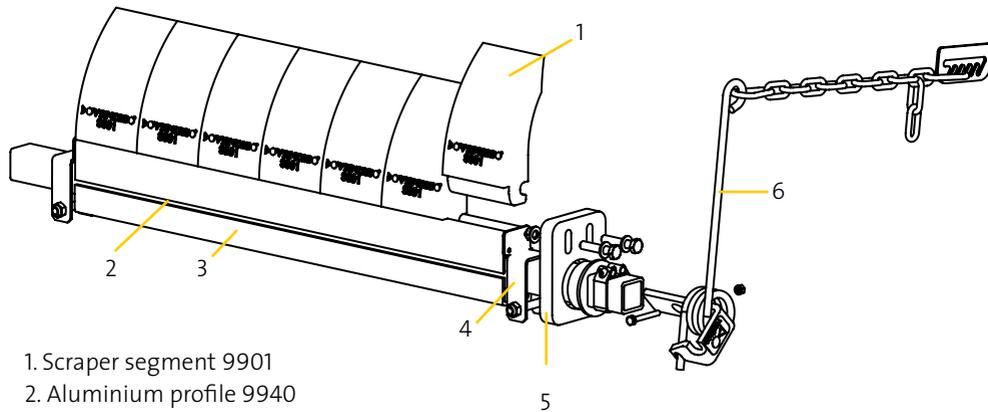


The Rasmus 8300 can be supplied with an FDA-approved scraper blade.



ART.NO.	B-W	SCRAPER WIDTH	BEAM LENGTH	ART.NO. SPARES LIST
8304	400	350	1150	8324
8305	500	450	1250	8325
8306	650	550	1350	8326
8308	800	700	1500	8328
8310	1000	900	1700	8330
8312	1200	1050	1850	8332
8314	1400	1250	2050	8334
8316	1600	1450	2250	8336
8318	1800	1650	2450	8338
8320	2000	1850	2650	8340

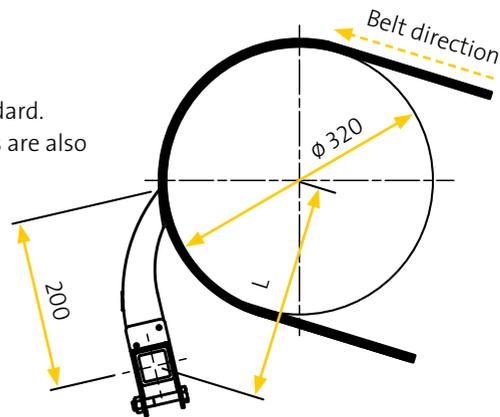
Rasmus strip total length = 2.1 m-2.2 m art.no. 8342



1. Scraper segment 9901
2. Aluminium profile 9940
3. Beam
4. Brackets RIGHT-LEFT 9980, 9981
5. Holder H complete 8388
6. Lever arm complete 9178

All steel parts are electro-galvanized as standard. Stainless steel or powder-coated alternatives are also available.

From B-B 1000 the scraper is supplied with dual lever arms.
From B-B 1600 the scraper is supplied with Holder HD.



SIRIUS pre-scraper 9900

SIRIUS PRE-SCRAPER WITH POLYURETHANE SEGMENT – Service-friendly pre-scraper in durable polyurethane.

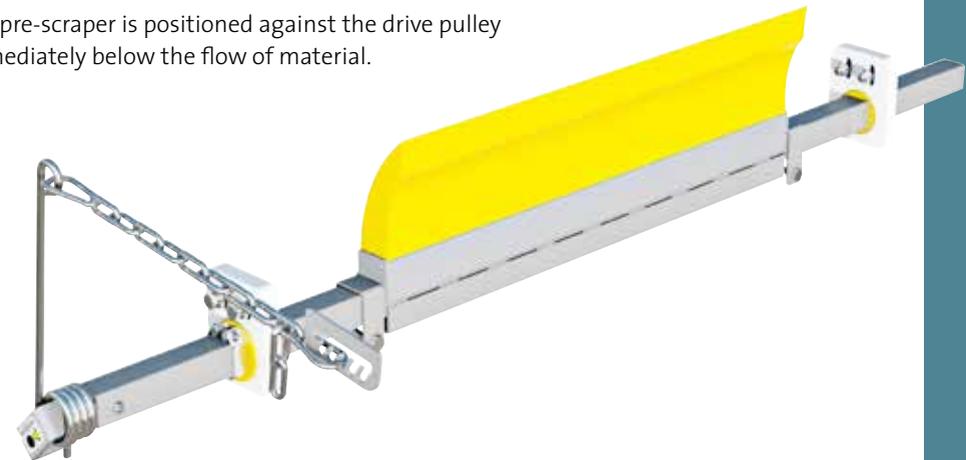
The Sirius pre-scraper 9900 is a belt cleaner made from durable polyurethane with individual segments mounted in a removable cassette.

Each segment is easy to remove when it requires changing and cleaning. You either thread it out sideways or you snap it into the aluminium profile.

The attachment of the scraper segment is unique and is patent pending.

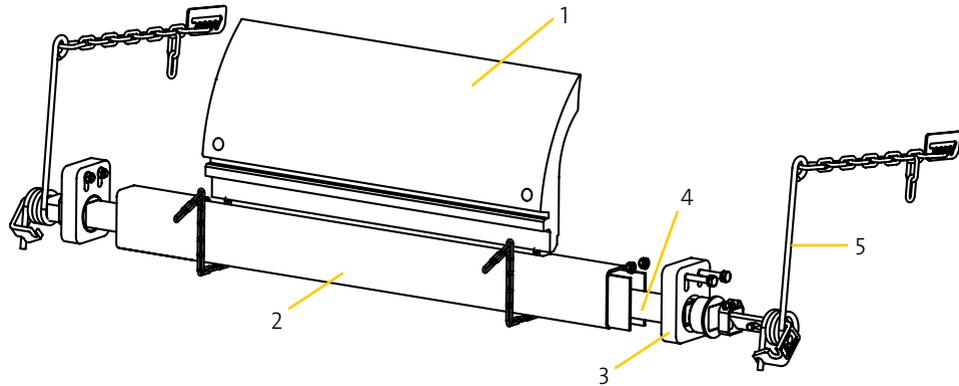
Our unique spring lever ensures that the correct pressure is maintained against the belt which simplifies service work and reduces maintenance.

The pre-scraper is positioned against the drive pulley immediately below the flow of material.



Patent pending attachment.

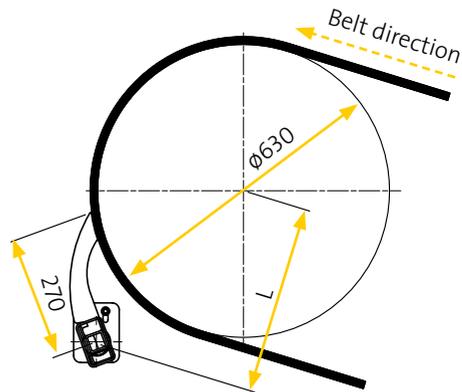
ART.NO.	B-W	AMOUNT SEGMENT	SCRAPER WIDTH A	BEAM LENGTH B
9904	400	4	400	1100
9905	500	5	500	1200
9906	650	6	600	1300
9908	800	7	700	1500
9910	1000	9	900	1700
9912	1200	11	1100	1900
9914	1400	13	1300	2100
9916	1600	15	1500	2300



- 1. Maximus PU scraper blade
- 2. Beam
- 3. Holder complete 8388 HD
- 4. Beam extension 8960
- 5. Lever arm complete 9178

All steel parts are electro-galvanized as standard. Stainless steel or powder-coated alternatives are also available.

All scraper models are supplied with dual lever arms.



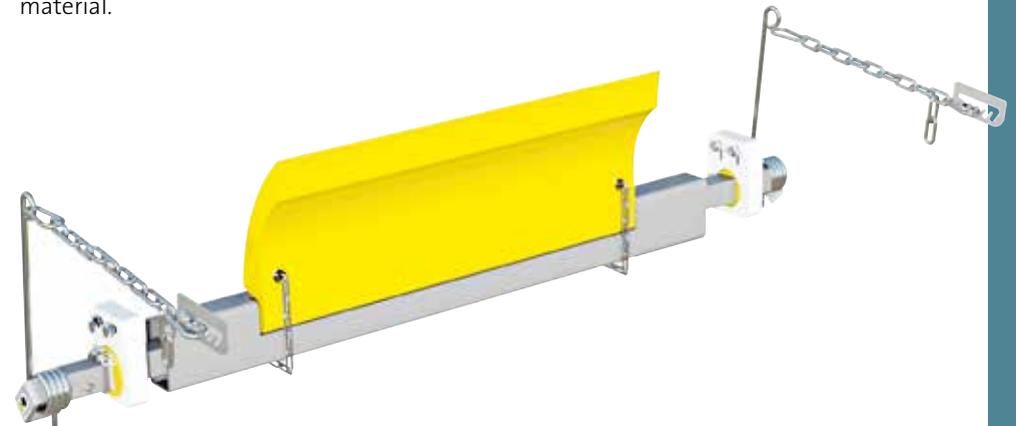
MAXIMUS pre-scraper 8900

MAXIMUS PRE-SCRAPER WITH POLYURETHANE BLADE – Our strongest scraper.

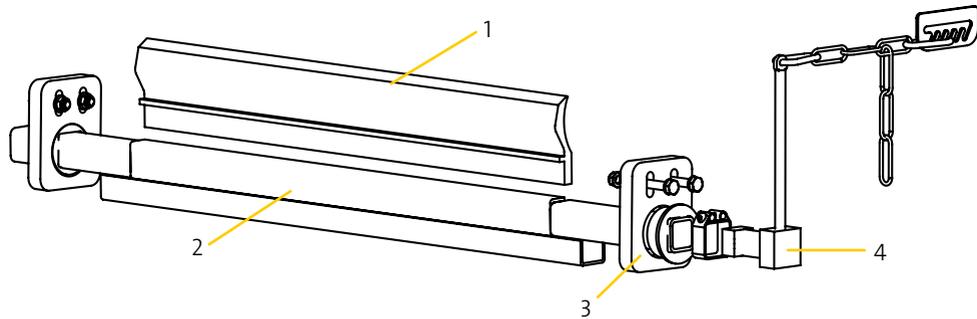
The Maximus pre-scraper 8900 is for pulleys $\varnothing 400 - \varnothing 1000$ mm and is a robust pre-scraper which effectively cleans the conveyor belt in a difficult operating environment. The scraper blade consists of a spring-loaded polyurethane blade which shapes itself to the shape of the conveyor belt and the pulley. Blade replacement is very easy and is carried out entirely without tools.

Our unique spring lever ensures that the correct pressure is maintained against the belt which simplifies service work and reduces maintenance.

The pre-scraper is positioned against the drive pulley immediately below the flow of material.



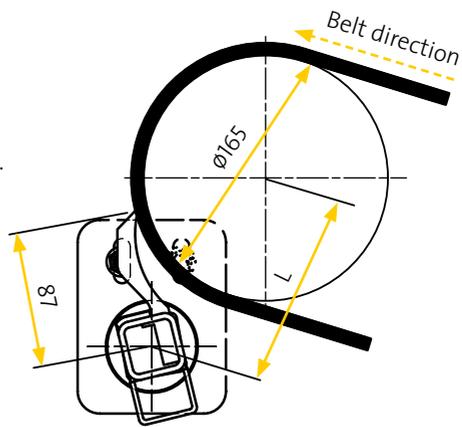
ART.NO.	B-W	SCRAPER WIDTH	BEAM LENGTH	ART.NO. SPARES LIST
8906	650	545	1100	8926
8908	800	695	1300	8928
8910	1000	895	1500	8930
8912	1200	1095	1700	8930
8914	1400	1295	1900	8934



- 1. Polyurethane scraper blade
- 2. Beam
- 3. Holder H complete 8388
- 4. Lever arm complete 8083

All steel parts are electro-galvanized as standard. Stainless steel or powder-coated alternatives are also available.

From B-B 1000 the scraper is supplied with dual lever arms.
From B-B 1600 the scraper is supplied with Holder HD.



ART.NO.	B-W	SCRAPER WIDTH	ART.NO. SPARES LIST
8004	400	350	8024
8005	500	450	8025
8006	650	550	8026
8008	800	700	8028
8010	1000	900	8030
8012	1200	1050	8032
8014	1400	1250	8034
8016	1600	1450	8036
8018	1800	1650	8038
8020	2000	1850	8040

Lillasmus strip, total length = 2.4 m art.no. 8342

MINI-RASMUS pre-scraper

8000

MINI-RASMUS PRE-SCRAPER WITH POLYURETHANE STRIP – For compact installations.

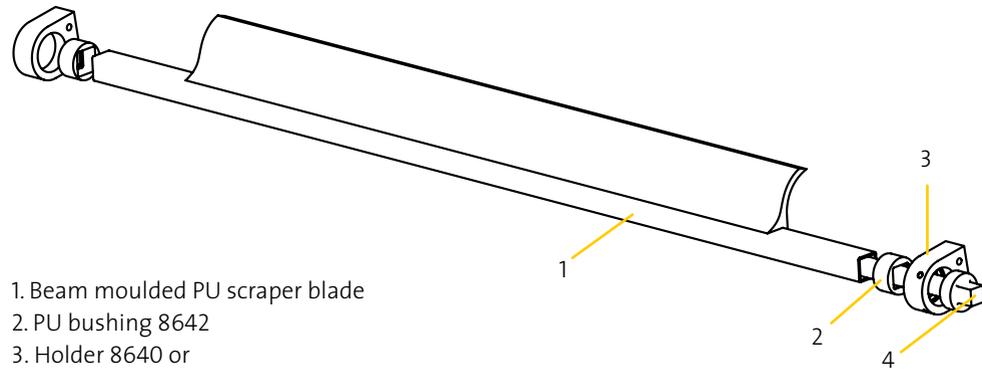
Mini-Rasmus pre-scraper 8000 for pulleys $\varnothing 100$ $\varnothing 250$. Somewhat simplified, you could say that it is a smaller version of the Rasmus pre-scraper 8300 with torsion springs made of polyurethane/steel. The scraper strip's attachment to the beam makes it easy to remove (without tools) when replacing the strip and when cleaning. Simple holder guarantees easy assembly and functionality.

Spare strips are available and in stock for all belt widths.

Our unique spring lever ensures that the correct pressure is maintained against the belt which simplifies service work and reduces maintenance.

The pre-scraper is positioned against the drive pulley immediately below the flow of material.

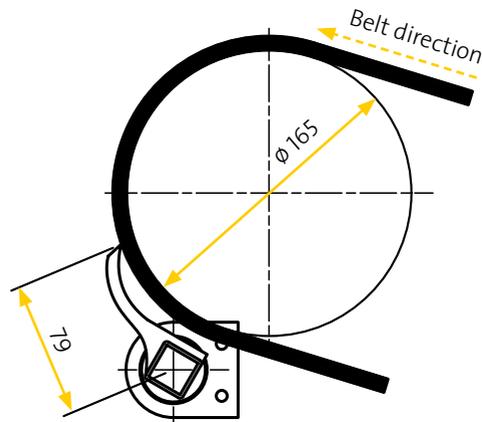




- 1. Beam moulded PU scraper blade
- 2. PU bushing 8642
- 3. Holder 8640 or Holder 8641
- 4. Torsion spring 8643

All steel parts are stainless steel.

From B-B 600 the scraper is supplied with dual torsion springs.



ART.NO.	B-W	SCRAPER WIDTH	BEAM LENGTH
8703	300	290	540
8704	400	390	640
8705	500	490	740
8706	600	590	840
8707	700	690	940
8708	800	790	1040
8709	900	890	1140
8710	1000	990	1240
8711	1100	1090	1340
8712	1200	1190	1440

MINISCRAPER pre-scraper

8700

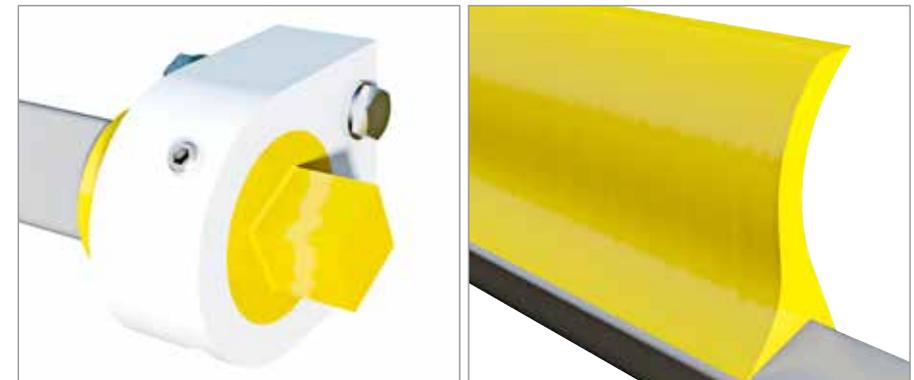
MINISCRAPER

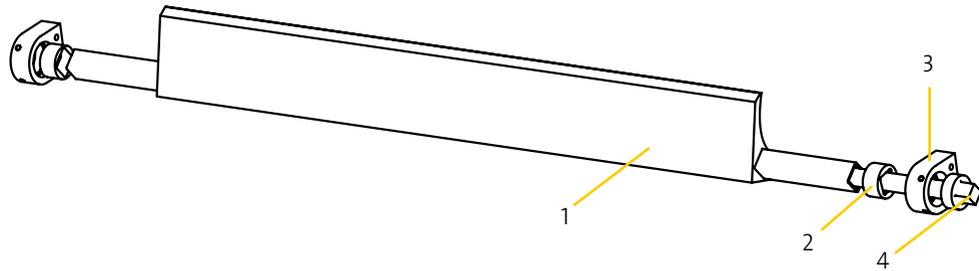
– Effective cleaning for lighter materials.

The Miniscraper 8700 is a small belt cleaner that is ideally suited for PVC belts in for example, the recycling industry. The scraper is for pulleys from $\varnothing 100$ - $\varnothing 200$ mm.

Our unique spring lever ensures that the correct pressure is maintained against the belt which simplifies service work and reduces maintenance. The pressure on the belt is steplessly regulated with a torsion spring fitted in the square tubing.

The pre-scraper is positioned against the drive pulley immediately below the flow of material.

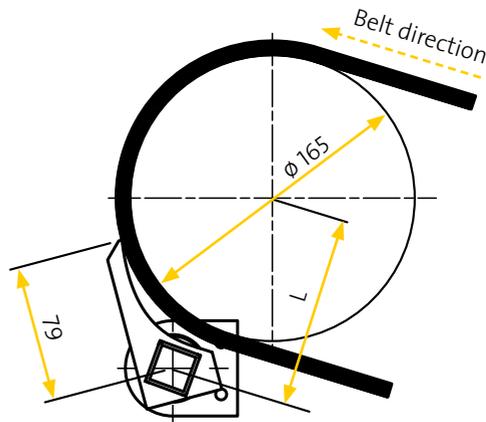




- 1. Beam moulded PU scraper blade
- 2. PU bushing 8642
- 3. Holder 8640 or Holder 8641
- 4. Torsion spring 8643

All steel parts are stainless and acid-proof.

From B-B 600 the scraper is delivered with dual torsion springs.



ART.NO.	B-W	SCRAPER WIDTH	BEAM LENGTH
8603	300	300	550
8604	400	400	650
8605	500	500	750
8606	600	600	850
8607	700	700	950
8608	800	800	1050
8609	900	900	1150
8610	1000	1000	1250
8611	1100	1100	1350
8612	1200	1200	1450

FOOD pre-scrapers

8600

FOODS PRE-SCRAPER WITH FDA-APPROVED POLYURETHANE – Effective cleaning of drums in the food industry.

The Food scraper 8600 is an FDA-approved pre-scrapers designed for pulleys from $\varnothing 100$ – $\varnothing 200$ mm.

The scraper blade is molded of durable polyurethane, and is approved for food usage; the remaining parts are of stainless steel and acid-resistant materials. The blade is flexible and adapts to the shape of the conveyor belt.

Our unique spring lever ensures that the correct pressure is maintained against the belt which simplifies service work and reduces maintenance. The pressure on the belt is steplessly regulated with a torsion spring installed in the square tubing.

The pre-scrapers is positioned against the drive pulley immediately below the flow of material.



Vendig also supplies sheeting PEHM500 which is FDA-approved to be used as cutting boards in the food industry.



INFO Holder H & Lever arm

On several of our belt scrapers there is Holder (H) complete and spring lever arm and completely assembled. Below a list of items that are included in these products.

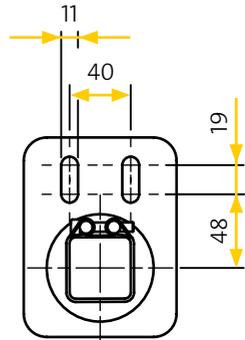
HOLDER H COMPLETE 8388



CONSISTS OF

8382 Holder H
8383 PU bushing
9161 Beam clamp
Incl. screws, nuts
and washers.

Or
8382-HD Holder
8383-HD PU bushing
9161 Beam clamp
Incl. screws, nuts
and washers



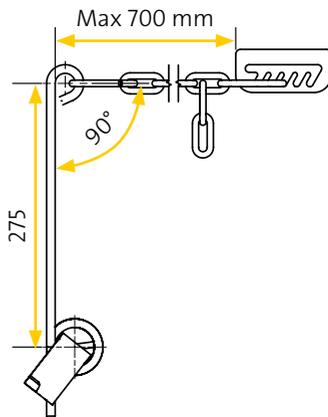
SPRING LEVER ARM COMPLETE 9178



CONSISTS OF

9181 Lever spring
9182 Spring mount, fits both H and V
9186 Chain
9185 Snap hook
9199 Toothed washer

Detailed installation instructions are included with all belt scrapers.



TST pre-scraper heat-resistant

TST-F

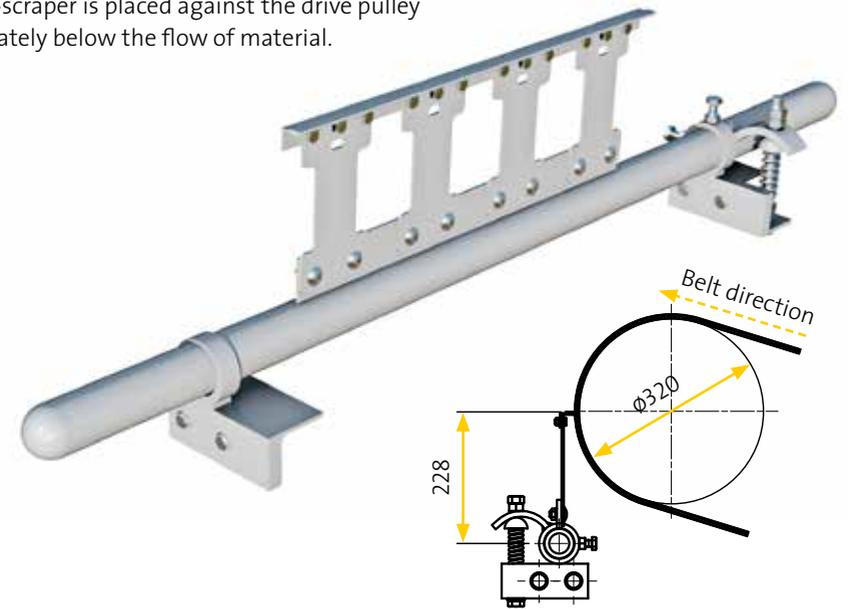
EFFECTIVE BELT SCRAPER FOR HOT ENVIRONMENTS

TST pre-scraper is a heat-resistant belt scraper made to be installed in hot environments, such as hot mix asphalt plants, foundries, etc.

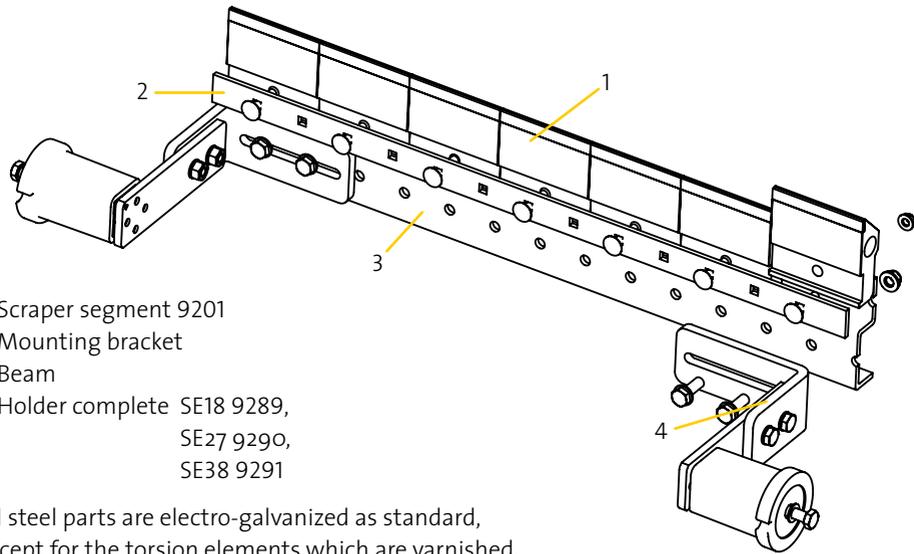
A robust and solid construction made of steel with carbide scraper blade, which can withstand operating temperatures up to +270°.

Spring lever arm ensures correct pressure against the belt is maintained; which simplifies service work and reduces maintenance.

The pre-scraper is placed against the drive pulley immediately below the flow of material.



ART.NO.	B-W	AMOUNT SEGMENT	SCRAPER WIDTH A	BEAM LENGTH B
TST-F0500	500	2	300	1200
TST-F0650	650	3	450	1350
TST-F0800	800	4	600	1500
TST-F1000	1000	5	750	1700
TST-F1200	1200	6	900	1900
TST-F1400	1400	7	1050	2100
TST-F1600	1600	8	1200	2300
TST-F1800	1800	9	1350	2500



- 1. Scraper segment 9201
- 2. Mounting bracket
- 3. Beam
- 4. Holder complete SE18 9289,
SE27 9290,
SE38 9291

All steel parts are electro-galvanized as standard, except for the torsion elements which are varnished. Stainless steel or powder-coated alternatives are also available.

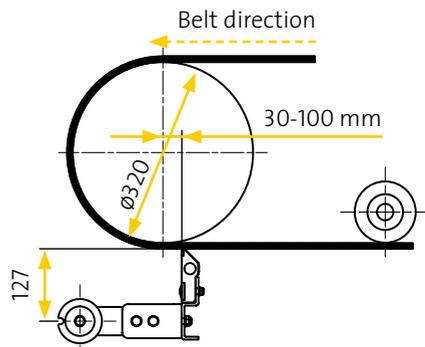
Compact scraper blade 70 mm as a complement instead of as standard.

SCRAPER BLADE

Art.no. 9201 H=95

Art.no. 9202 H=70

Carbide, encased in polyurethane.



HAMPUS secondary-scraper

9200

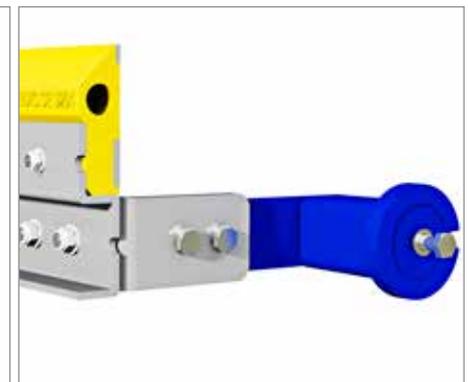
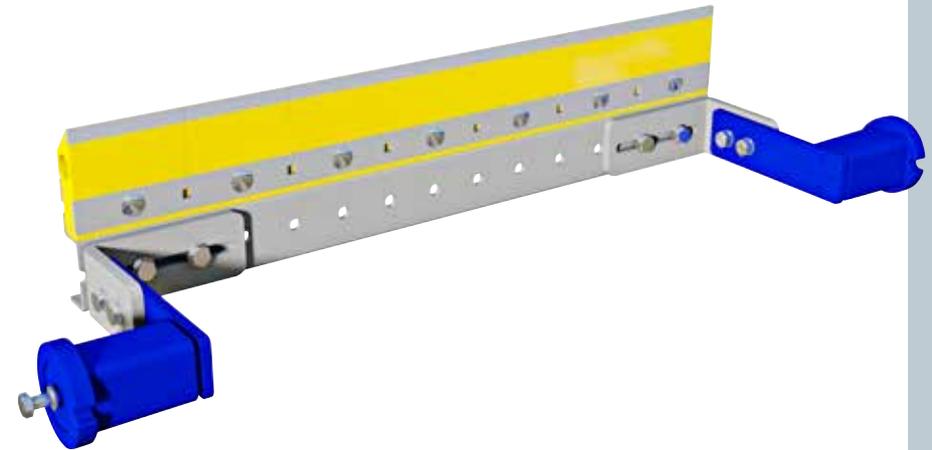
HAMPUS SECONDARY-SCRAPER, CARBIDE

– Very popular belt scraper.

Hampus secondary scraper 9200 with scraper segments made of polyurethane with embedded carbide. Each segment is individually sprung against the belt, and is therefore more flexible on the belt, providing a highly effective cleaning effect. The pressure of the carbide blade against the belt comes from two pre-tensioned torsion springs.

The installation dimensions of the scraper can be steplessly adjusted in the holders.

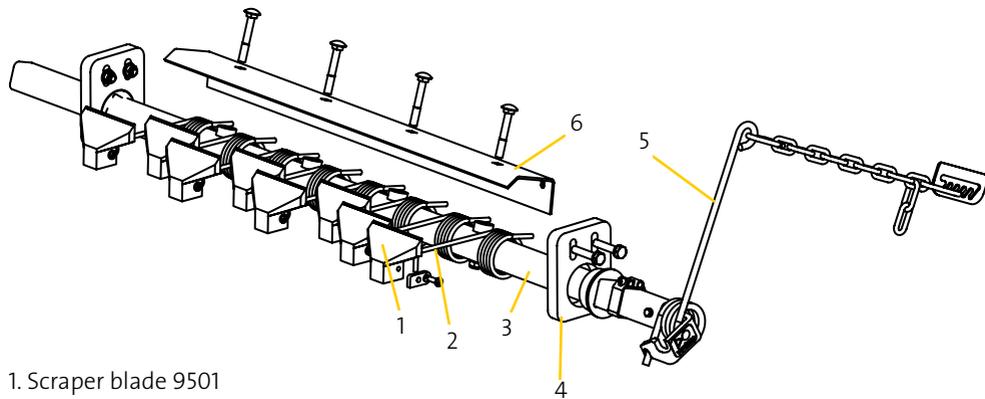
The secondary scraper is placed under the drive pulley.



In addition to the standard model which is 95 mm high, we also offer lower segments for a more compact installation.

Read more about Holder SE on page 38.

ART.NO.	B-W	AMOUNT SEGMENT	SCRAPER WIDTH	INSTALLATION DIMENSIONS
9204	400	4	400	482-582
9205	500	5	500	582-682
9206	650	6	600	682-782
9208	800	7	700	840-940
9210	1000	9	900	1040-1140
9212	1200	11	1100	1240-1340
9214	1400	13	1300	1440-1540
9216	1600	15	1500	1700-1800
9218	1800	17	1700	1900-2000
9220	2000	19	1900	2100-2200

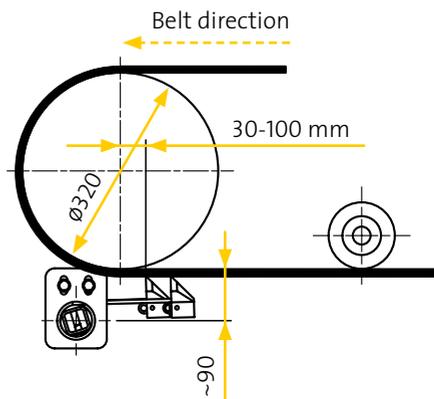


1. Scraper blade 9501
2. Torsion spring long 9532, short 9533
3. Beam
4. Holder H complete 8388
5. Lever arm complete 9178
6. Pontus bent profile 9535

All steel parts are electro-galvanized as standard.
Stainless steel or powder-coated alternatives are also available.

From B-B 1000 the scraper is supplied with dual lever arms.

Carbide, encased in polyurethane.



PONTUS secondary scraper

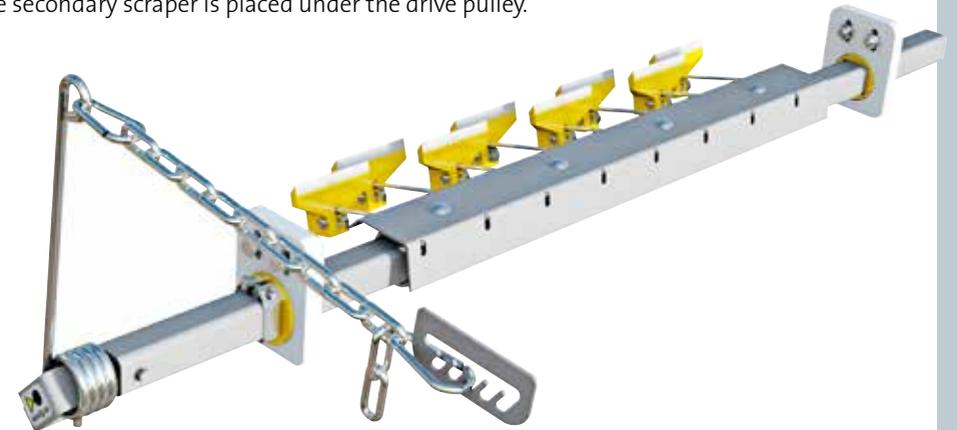
9500

PONTUS SECONDARY-SCRAPER, CARBIDE – Carbide segments moving independently of each other for maximum flexibility.

Pontus secondary scraper 9500 has individually spring-loaded scraper segment with carbide blade which can move $\pm 10^\circ$ during operation and is therefore very flexible against the belt. This means that they have a highly effective cleaning effect.

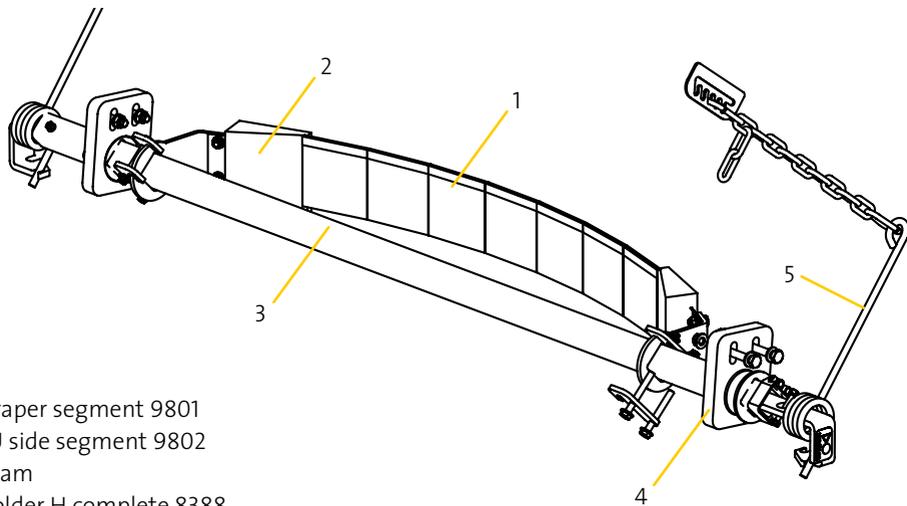
The segments are changed easily using a Phillips screwdriver. The spring lever in combination with the chain means that the scraper pressure can be easily adjusted without tools.

The secondary scraper is placed under the drive pulley.



Flexible! Each scraper segment can move $\pm 10^\circ$ providing a more effective cleaning effect.

ART.NO.	B-W	AMOUNT SEGMENT	SCRAPER WIDTH	BEAM LENGTH
9504	400	4	370	1000
9505	500	5	460	1100
9506	650	6	550	1200
9508	800	8	730	1300
9510	1000	10	910	1500
9512	1200	12	1090	1700
9514	1400	14	1270	1900

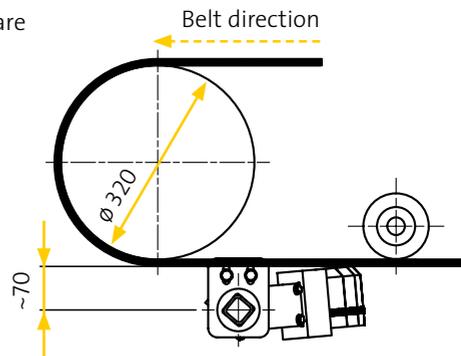


- 1. Scraper segment 9801
- 2. PU side segment 9802
- 3. Beam
- 4. Holder H complete 8388
- 5. Lever arm complete 9178

All steel parts are electro-galvanized as standard. Stainless steel or powder-coated alternatives are also available.

From B-B 1000 the scraper is delivered with dual lever arms.

Carbide, encased in polyurethane.



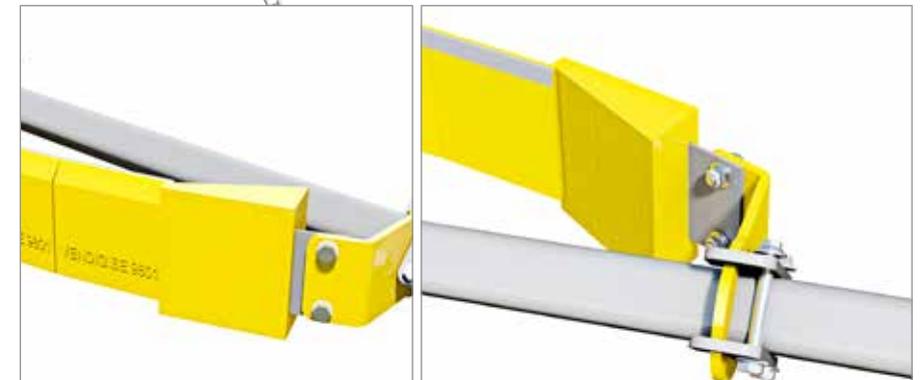
ARCUS secondary scraper 9800

ARCUS SECONDARY-SCRAPER, CARBIDE – Parabolic scraper with highly effective cleaning effect.

Arcus secondary scraper 9800 with scraper segments made of polyurethane with embedded carbide. The segments are mounted in an arc that stretches upwards against the belt under the drive pulley. Thanks to the maximum blade pressure in the centre of the belt, the cleaning effect is highly effective even on worn, bowl-shaped belts.

Our unique spring lever arm ensures correct pressure against the belt is maintained, which simplifies service work and reduces maintenance.

The secondary scraper is placed under the drive pulley.

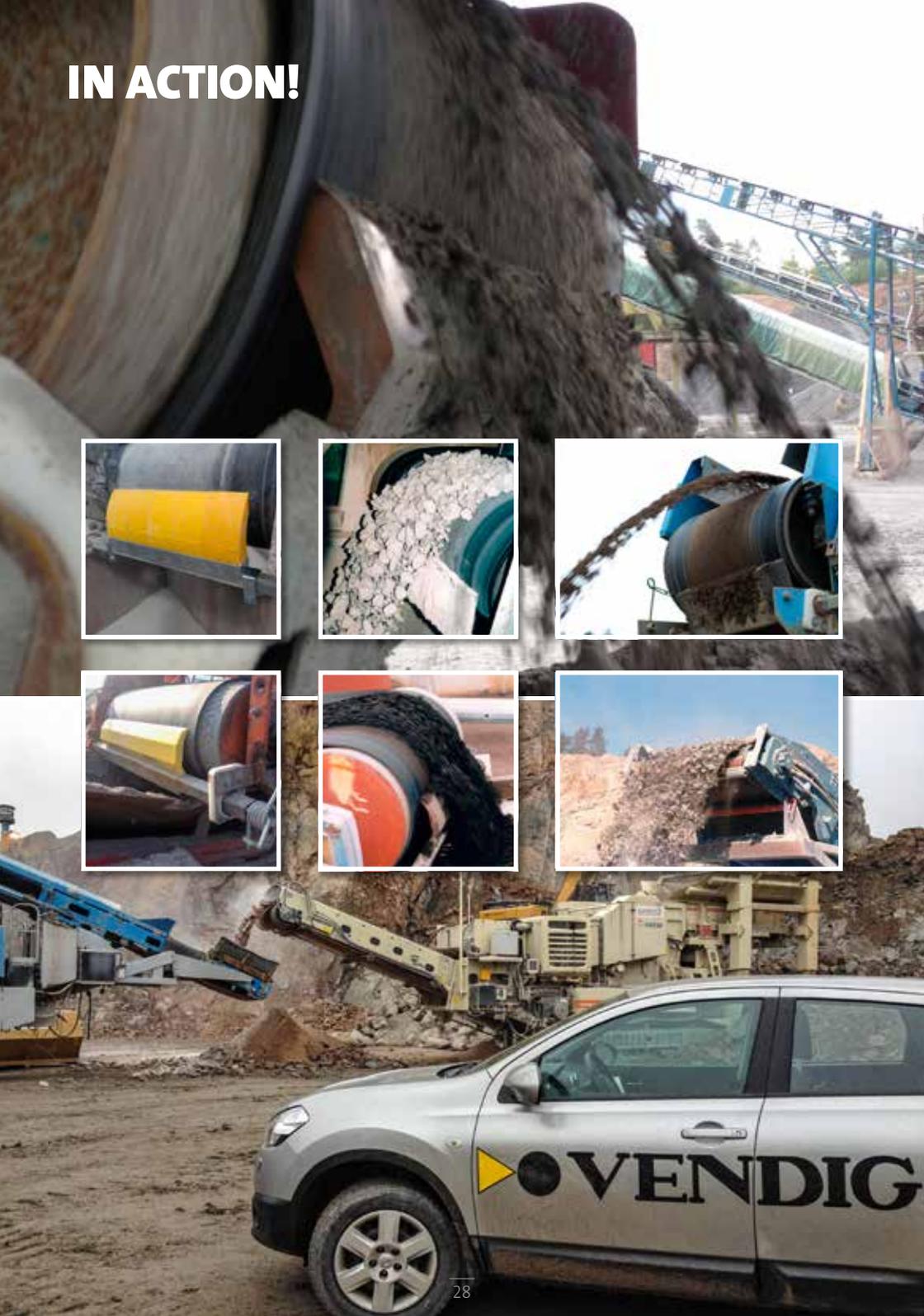


The side segment for gentler placing against the edge of the belt.

ART.NO.	B-W	AMOUNT SEGMENT*	SCRAPER WIDTH	BEAM LENGTH
9805	500	4	400	1100
9806	650	5	500	1200
9808	800	7	700	1400
9810	1000	9	900	1600
9812	1200	11	1100	1800

* In addition, 2 PU side segments 9802

IN ACTION!



MOBILE secondary scraper

9600

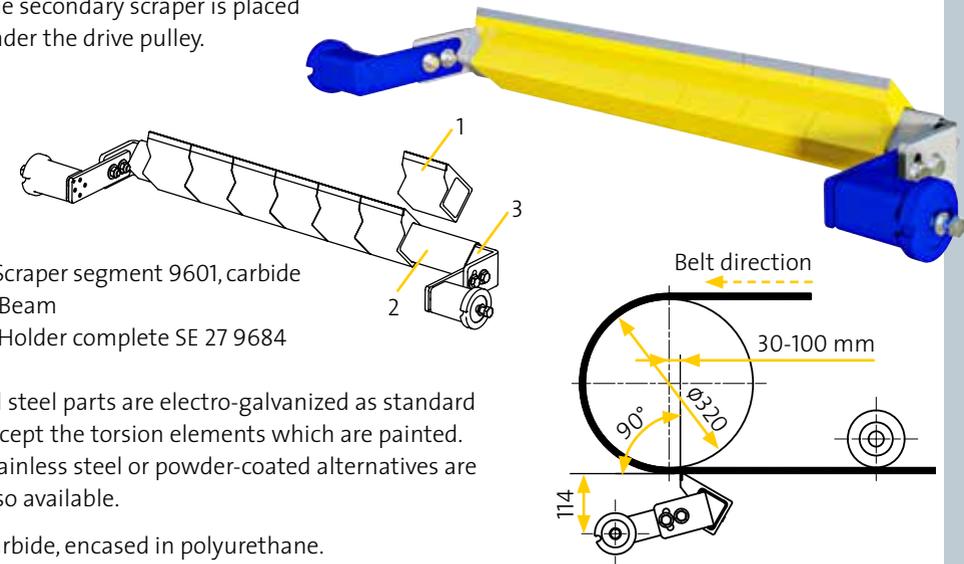
MOBILE SCRAPER, CARBIDE

– Heavy duty scraper for mobile crushers.

The Mobile secondary scraper 9600 is a heavy duty and robust scraper designed for mobile crushing plants. The scraper can also be used even in fixed installations.

Each scraper segment is made of polyurethane and has a molded carbide tip for an excellent cleaning effect and durability. The spring is kept in place by two torsion elements which also serve as holder. The pressure of the carbide blade against the belt comes from two pre-tensioned torsion springs. The installation dimensions of the scraper can be steplessly adjusted.

The secondary scraper is placed under the drive pulley.



1. Scraper segment 9601, carbide
2. Beam
3. Holder complete SE 27 9684

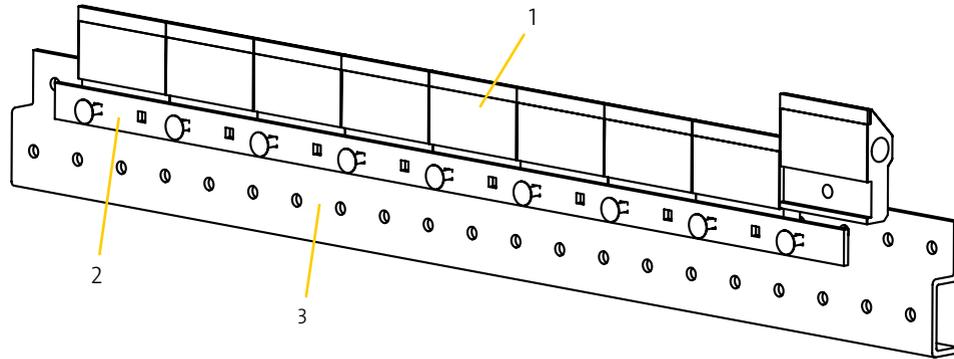
All steel parts are electro-galvanized as standard except the torsion elements which are painted. Stainless steel or powder-coated alternatives are also available.

Carbide, encased in polyurethane.

ART.NO.	B-W	SCRAPER WIDTH	INSTALLATION DIMENSIONS
9604	400	400	720
9605	500	500	820
9606	650	600	920
9608	800	700	1020
9610	1000	900	1220
9612	1200	1100	1420
9614	1400	1300	1620
9616	1600	1500	1820

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- 1. Scraper segment 9201
Scraper segment 9202, compact
- 2. Mounting bracket
- 3. Beam

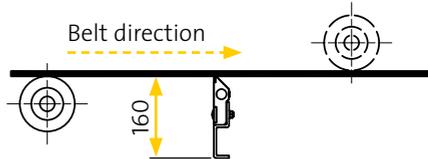
All steel parts are electro-galvanized as standard. Stainless steel or powder-coated alternatives are also available.

Compact scraper blade 70 mm as complement instead of the standard blade.

SCRAPER BLADE

Art.no. 9201 H=95
Art.no. 9202 H=70

Vendig supplies Holder PL-1 adjustable, (9380) 1 pair and flat bar (8126) 15x35.



HAMPUS SCRAPER BOARD

9300

HAMPUS SCRAPER BOARD

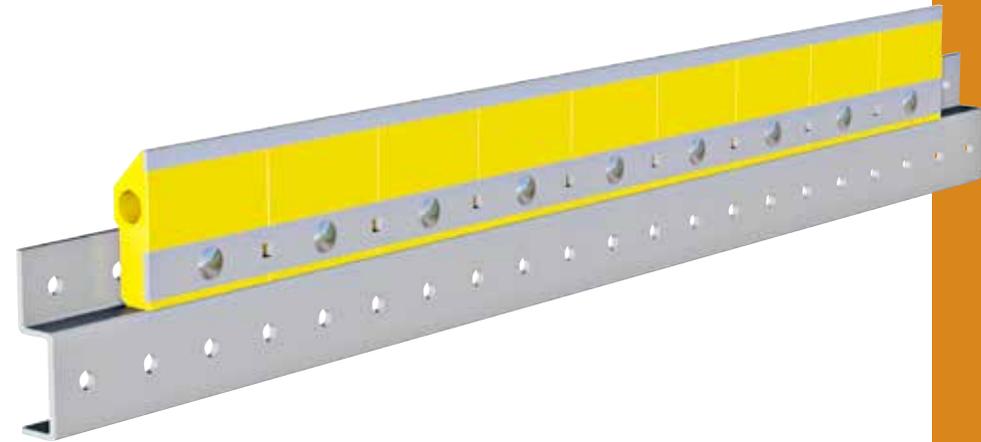
– Scraper board with sprung scraper segment.

Hampus scraper board 9300 with scraper segments made of polyurethane with embedded carbide. Each segment is individually sprung against the belt, and is therefore more flexible on the belt providing a very effective cleaning effect.

The board is normally positioned on the return run of the conveyor belt as a replacement for a return roller.

USED ON TUNNEL BELTS

A favoured position of the Hampus board is on a tunnel belt, where it is placed immediately before the belt enters the tunnel.



As well as the standard 95 mm high version, there are also lower segments for a more compact installation.

ART.NO.	B-W	AMOUNT SEGMENT	SCRAPER WIDTH	BEAM LENGTH
9304	400	4	400	700
9305	500	5	500	800
9306	650	7	700	1000
9308	800	9	900	1200
9310	1000	11	1100	1400
9312	1200	13	1300	1600
9314	1400	15	1500	1800
9316	1600	17	1700	2000
9318	1800	19	1900	2200

PU SCRAPER BOARD

8100

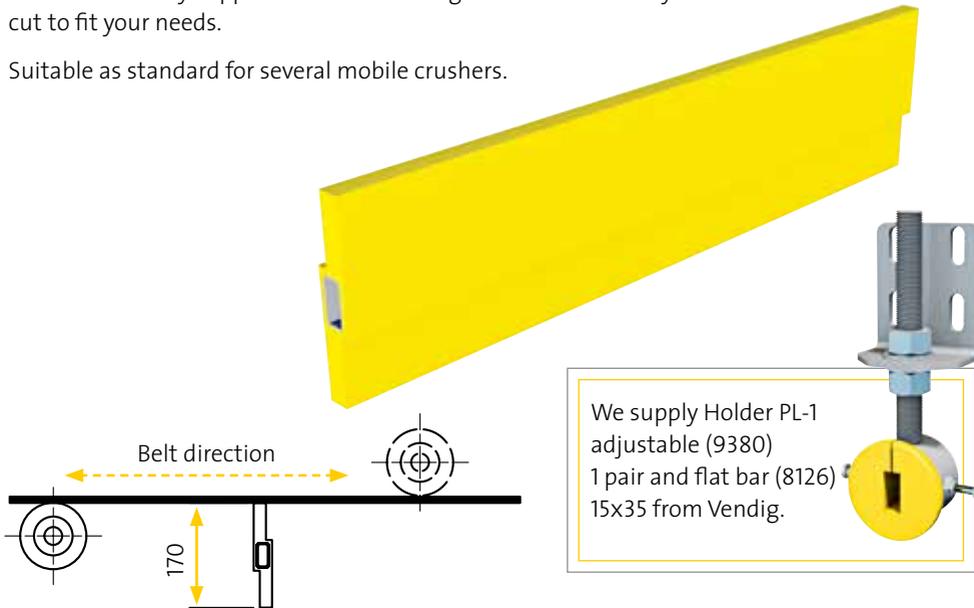
PU SCRAPER BOARD OF POLYURETHANE

– Popular, affordable and reversible scraper board.

PU scraper board 8100 Replace one of the conveyor belt's return rollers for a PU scraper board by threading a flat bar through the embedded square tube and hooking onto the framework.

A very popular and affordable scraper that can easily be reversed when one side is worn. Normally supplied in 2.2 metre lengths but can be easily cut to fit your needs.

Suitable as standard for several mobile crushers.



ART.NO.	B-W	L
8104	400	350
8105	500	450
8106	650	550
8108	800	700
8110	1000	900
8112	1200	1100
8114	1400	1300
8116	1600	1500
8118	1800	1700
8120	2000	1900

PU scraper board full length 2.2 m art.no. 8122

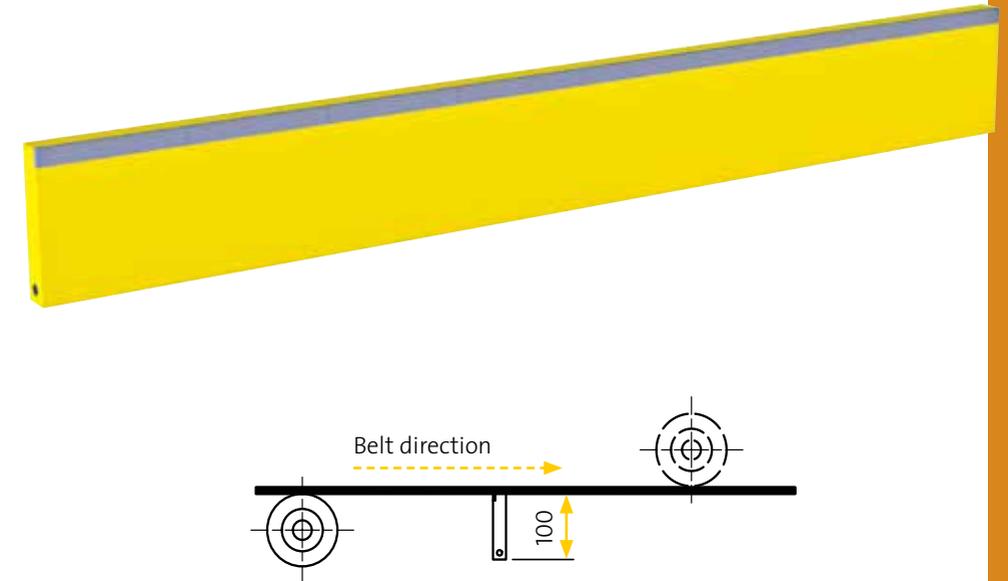
HAMPUS HM scraper strip

9330

SCRAPER STRIP, CARBIDE

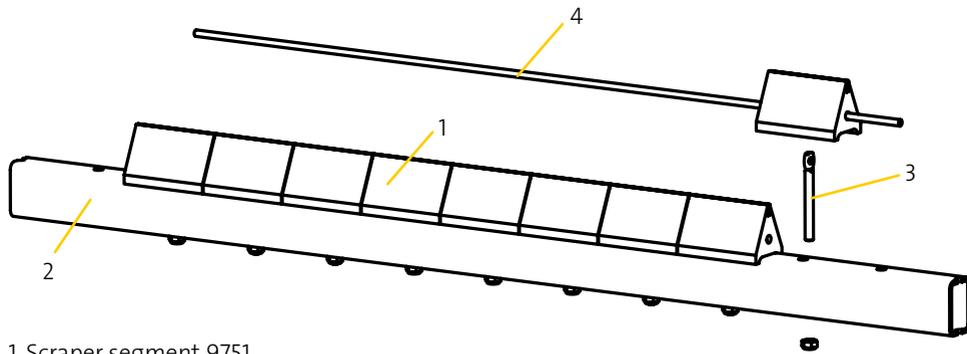
– Universal strip for own scraper manufacture.

Hampus Hm scraper strip 9330 in polyurethane, with embedded carbide blade. The scraper is an alternative to a polyurethane strip, easily fitted in a metal frame or on an existing scraper. The carbide ensures operational reliability and a long service life.



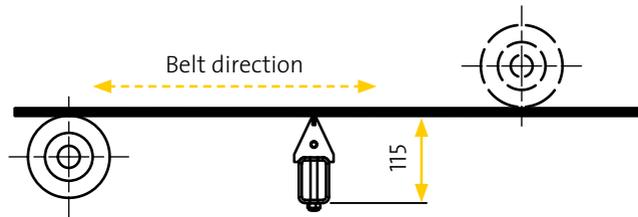
ART.NO.	SIZE
9333	20x100x300
9334	20x100x400
9335	20x100x500
9336	20x100x600
9337	20x100x700
9338	20x100x800
9339	20x100x900
9340	20x100x1000

ART.NO.	SIZE
9341	20x100x1100
9342	20x100x1200
9344	20x100x1400
9345	20x100x1500
9346	20x100x1600
9348	20x100x1800
9350	20x100x2000



- 1. Scraper segment 9751
- 2. Beam
- 3. Pendulum 9774
- 4. Steel spring 9775

All steel parts are electro-galvanized as standard.
Stainless steel or powder-coated alternatives are also available.
Carbide, encased in polyurethane.

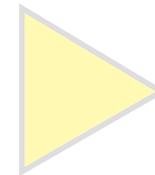
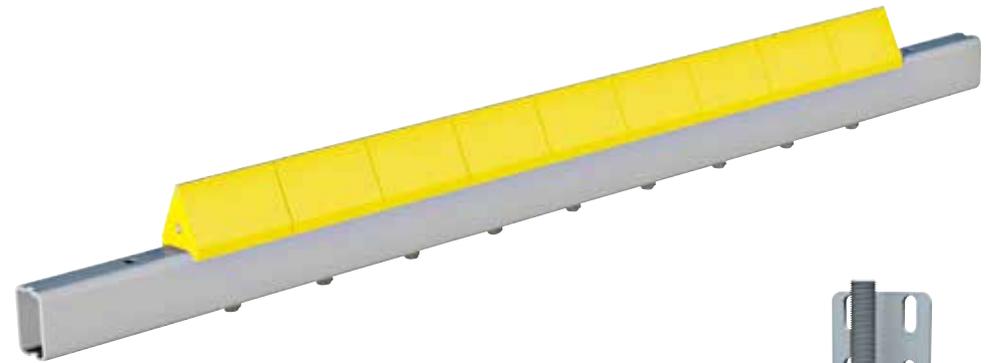


FLEXUS 2

9750

FLEXUS 2 WITH CARBIDE – Scraper board for reversible operation.

Flexus 2 9750 is a scraper board for reversible belts. The carbide blades are embedded in the individual polyurethane scraper segments. Flexus 2 fitted on the underside of the return party, usually as a substitute for a return roller or between two return rollers.



We supply Holder PL-1 adjustable (9380)
An adaptor 9777 for Flexus 2 is also included.



ART.NO.	B-W	AMOUNT SEGMENT	SCRAPER WIDTH	BEAM LENGTH
9754	400	4	400	700
9755	500	5	500	800
9756	650	7	700	1000
9758	800	9	900	1200
9760	1000	11	1100	1400
9762	1200	13	1300	1600
9764	1400	15	1500	1800
9766	1600	17	1700	2000
9768	1800	19	1900	2200
9769	2000	21	2100	2400



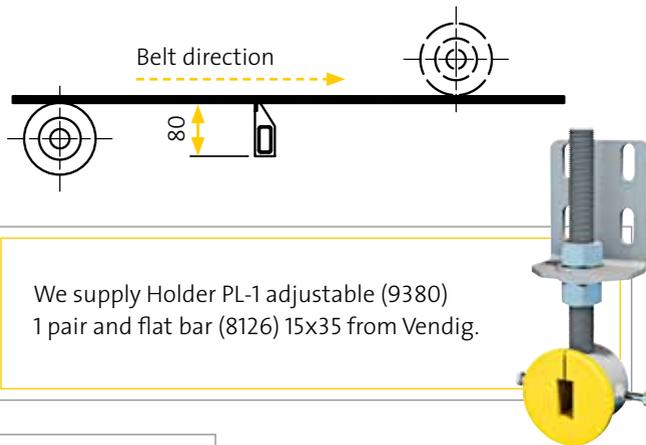
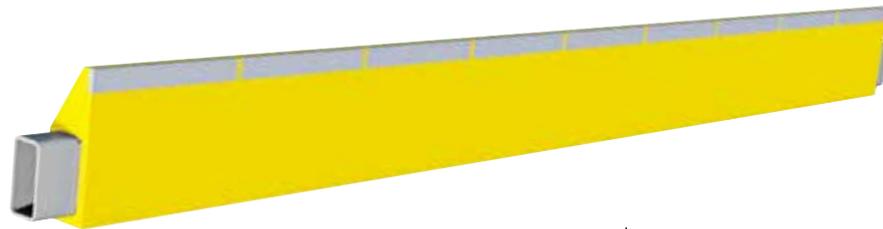
HM SCRAPER BOARD

8150

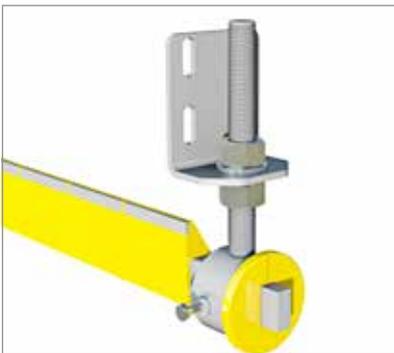
HM SCRAPER BOARD, CARBIDE

– Suitable as standard for several mobile crushers.

HM-plank 8150 in polyurethane, with embedded carbide blade. Replace one of the conveyor belt's return rollers for an HM scraper board by threading a flat bar through the embedded square tube and hooking onto the framework. The carbide ensures operational reliability and a long service life.



We supply Holder PL-1 adjustable (9380)
1 pair and flat bar (8126) 15x35 from Vendig.



ART.NO.	B-W	L
8155	500	600
8156	650	700
8158	800	900
8160	1000	1100
8162	1200	1300
8164	1400	1500

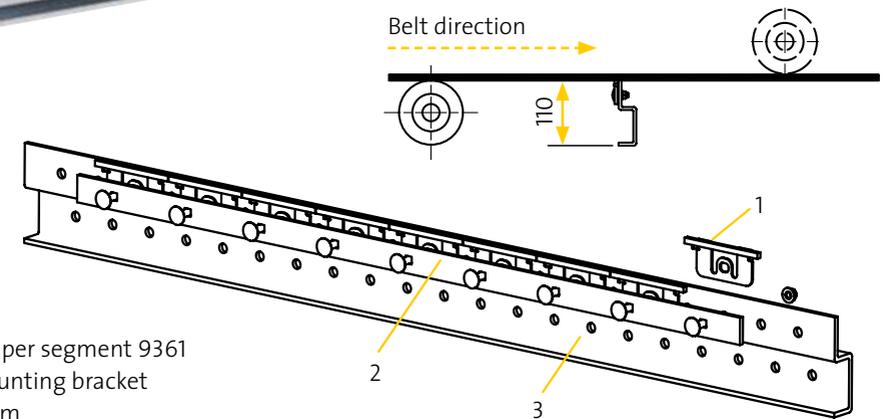
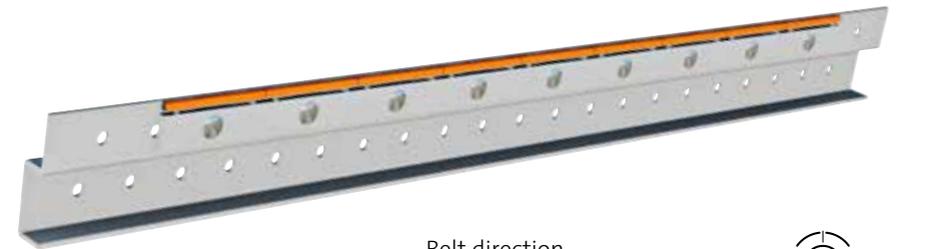
SCRAPER BOARD +250°

9360

SCRAPER BOARD +250° CARBIDE

– Belt scraper for hot environments.

Scraper board +250° 9360 with carbide is a heat-resistant carbide scraper for mounting under the conveyor belt.



1. Scraper segment 9361
2. Mounting bracket
3. Beam

All steel parts are electro-galvanized as standard.
Stainless steel or powder-coated alternatives are also available.

ART.NO.	B-W	SCRAPER WIDTH	BEAM LENGTH
9364	400	500	700
9365	500	600	800
9366	650	700	900
9368	800	900	1100
9370	1000	1100	1300
9372	1200	1300	1500
9374	1400	1500	1700
9376	1600	1700	1900

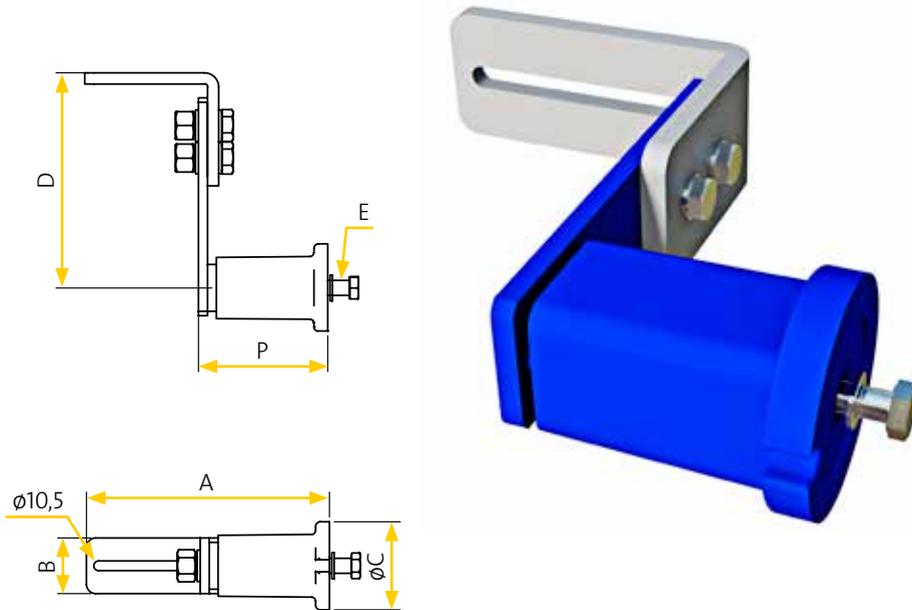
HOLDER-SE

HOLDER SE

– Easy to fit brackets and clamping element.

Holder SE with adjustable clamping element and mounting plates for ease of assembly of belt scraper. The installation dimensions can be steplessly adjusted on the mounting plate. Pre-stress the blue clamping elements with pipe wrench – equally on each side – to the desired pressure, tighten the screws with a torque wrench.

All steel parts are electro-galvanized, except the torsion spring package which is painted as standard. There is a stainless steel alternative.



ART.NO.	A	B	C	D	E	F
9289 SE18	210	50	60	138	M10	80
9290 SE27	235	60	80	180	M12	110
9291 SE38	265	60	95	232	M16	140

HOLDER-PL

HOLDER PL-1

– Universal fixing bracket for band scraper boards.

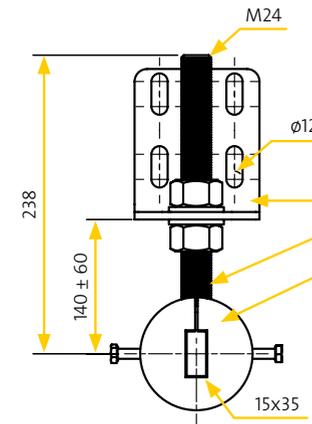
Robust and easy to mount holder designed for Vendig's scraper boards.

The holder has several adjustment possibilities, it is adjustable in height and the angle can be adjusted against the conveyor belt.

A flat bar passes through the PU bushing 15x35 mm, for Flexus 2 an adapter is needed.

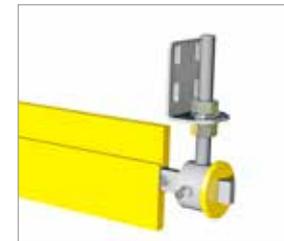
All steel parts are electro-galvanized as standard.

Stainless steel or powder-coated alternatives are also available.



1. PU bushing 9383
2. Holder threaded part 9384
3. Mounting plate 9385

FITS THESE SCRAPER BOARDS:



8100 PU scraper board



8150 HM scraper board



9750 Flexus 2 with adapter

ORIGO BELT GUIDE SET

3400

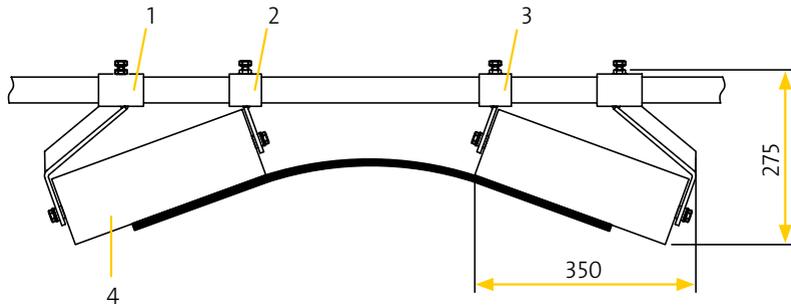
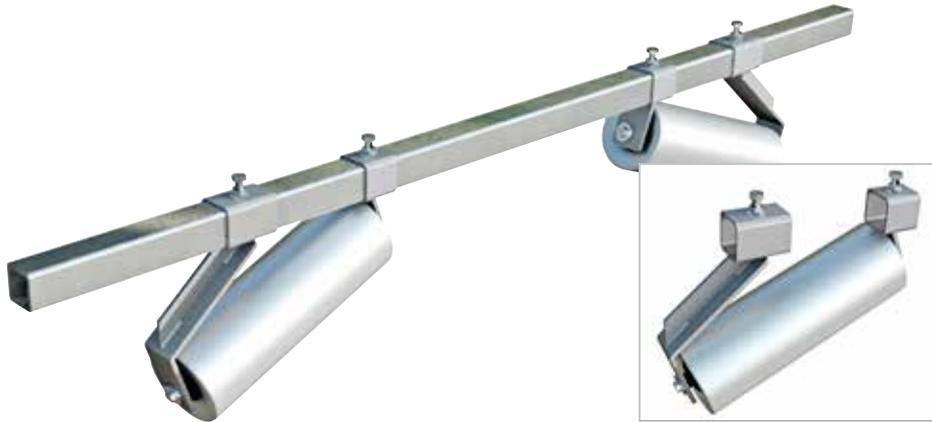
ORIGO BELT GUIDE SET

– Effective belt guidance that counteracts belt travel.

Origo belt guide set is placed over the belt's return run, approx. 250 mm from a return roller without rubber rings. The angle of the rollers ensures that the belt is constantly centred.

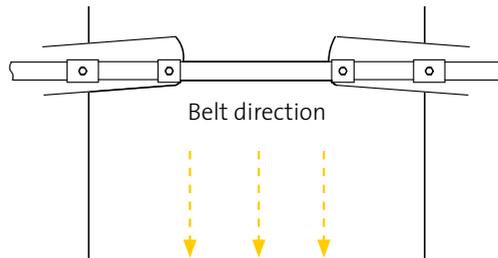
A simple and effective belt guide, which fits from B-B 500 - B-B 1000 mm.

Note: not suitable for reversible conveyor belts.



1. Origo side holder 3401
2. Centre bracket, left 3403
3. Centre bracket, right 3402
4. Origo track roller 3404

Tube 40x40 is not included.



DISCUS BELT SUPPORT

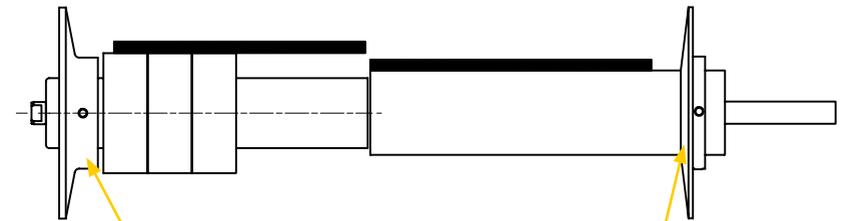
3463-3499

DISCUS BELT SUPPORT

– Simple belt guidance.

The Diskus belt support is a side guide disc of polyurethane which is pressed onto a return roller and is locked into place with a set screw.

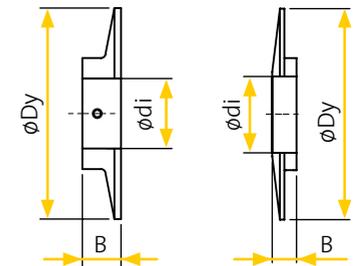
The Diskus reduces the risk that the belt cuts into the framework.



Art.no. 3463/ 3464

Art.no. 3476/ 3489/ 3498/ 3499

ART.NO.	ØDI	ØDY	B
3463	63	190	35
3464	63	250	55
3476	76	190	25
3489	89	200	25
3498	108	215	28
3499	133	250	32



PU BELT GUIDE ROLLER

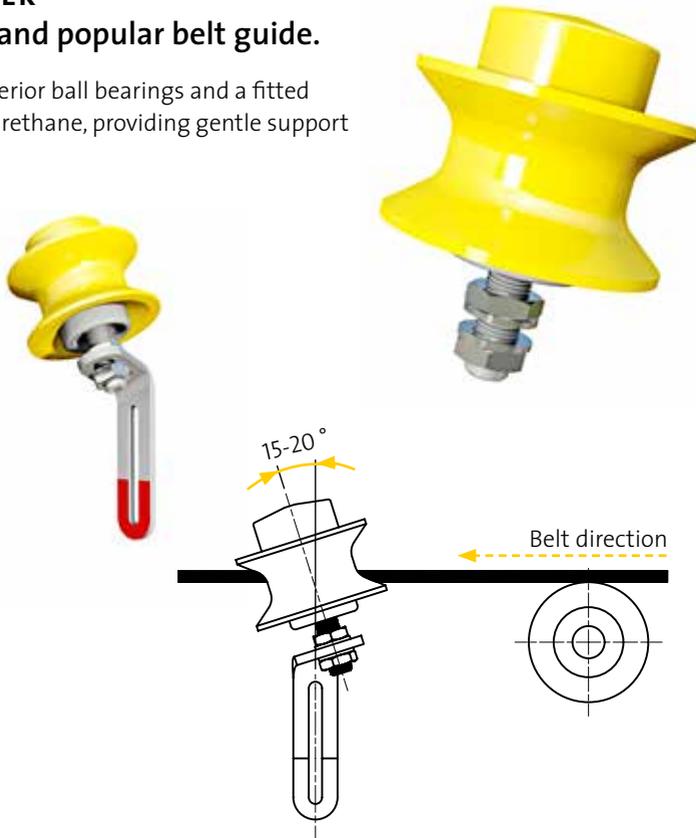
3302

PU BELT GUIDE ROLLER

– Extremely effective and popular belt guide.

A robust steel roller with superior ball bearings and a fitted sleeve made of durable polyurethane, providing gentle support for the conveyor belt.

Fastening bracket for PU belt guide roller.
Right 3303
Left 3304



SPIRAL RUBBER RING

– For control and cleaning of the transport conveyor.

The unique design of the rubber ring means that the belt is always directed towards the centre at the same time as the belt is cleaned.

The spiral rings are normally supplied mounted on Vendig's return rollers $\phi 63$ mm but can also be purchased individually for own assembly.

Spiral rubber ring
108/63x40 mm
Art.no. 48-108-63-S



EDGING STRIP TPU

EDGING STRIP IN EXTREMELY DURABLE POLYURETHANE

– Edging strip with high sealing capacity.

ART.NO.	THICKNESS MM	WIDTH MM	METRE/BOBBIN
6702-070	2	70	100
6703-070	3	70	80
6702-100	2	100	100
6703-100	3	100	80
6704-100	4	100	50
67025-150	2,5	150	90
6704-150	4	150	50
6706-150	6	150	35
67048-150	8	150	25

THE BENEFITS ARE MANY WITH TPU

- ✓ High sealing capacity
- ✓ Flexible at temperatures down to -30°
- ✓ Low friction against the belt
- ✓ Energy saving
- ✓ Easy to assemble
- ✓ Fewer splices
- ✓ Approved for use with food

Delivered on the bobbin that is easy to roll out.



EDGING STRIP PVC

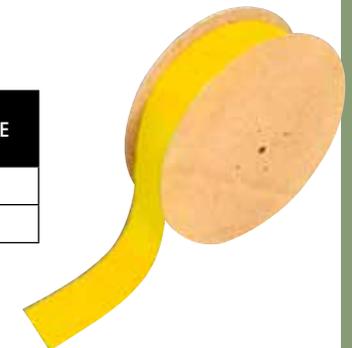
DURABLE PVC EDGING STRIP

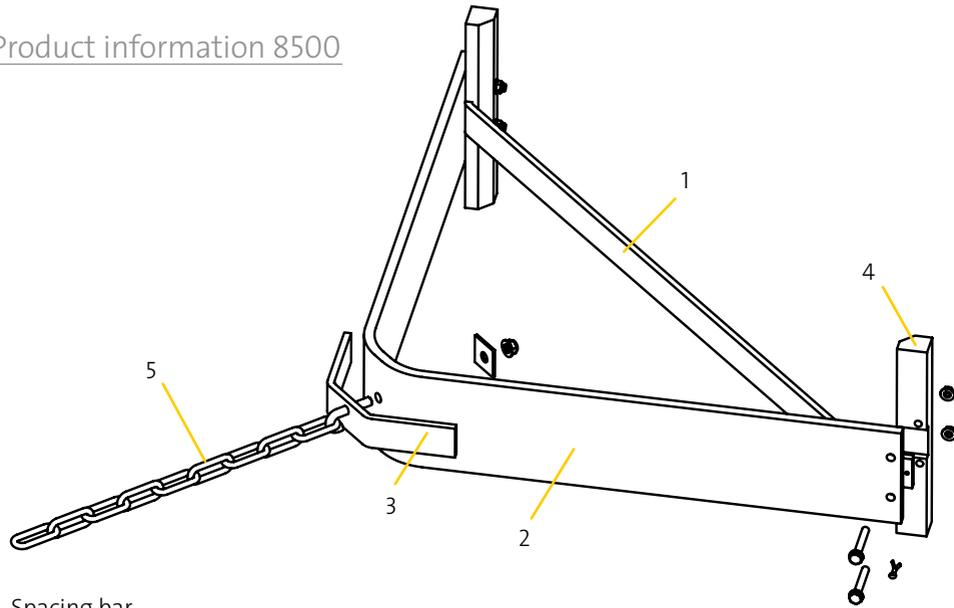
– Edging list for sealing in demanding environments such as sawmills including requirements on ATEX.

PROPERTIES

- ✓ Self-extinguishing
- ✓ Resistant to terpene
- ✓ Oil resistant
- ✓ Temp range: -20C - +80C
- ✓ ATEX zone 22

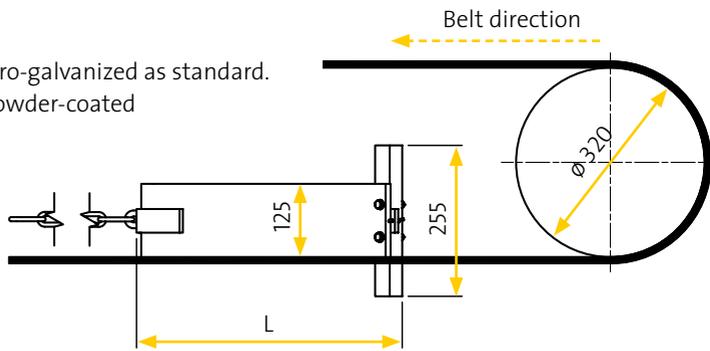
ART.NO.	THICKNESS MM	WIDTH MM	METRE/BOBBIN	SHORE
6705-200-SS-075	5	200	25	75
6705-200-SS-089	5	200	25	89





- 1. Spacing bar
- 2. Plough list, polyurethane
- 3. Bracket 8580
- 4. Side guide 8581
- 5. Chain 8582

All steel parts are electro-galvanized as standard. A stainless steel or a powder-coated alternative is available.



ART.NO.	B-W	L	ART. NO. SPARE PARTS LIST
8504	400	280	8524
8505	500	330	8525
8506	650	390	8526
8508	800	450	8528
8510	1000	540	8530
8512	1200	640	8532
8514	1400	740	8534

PU PLOUGH

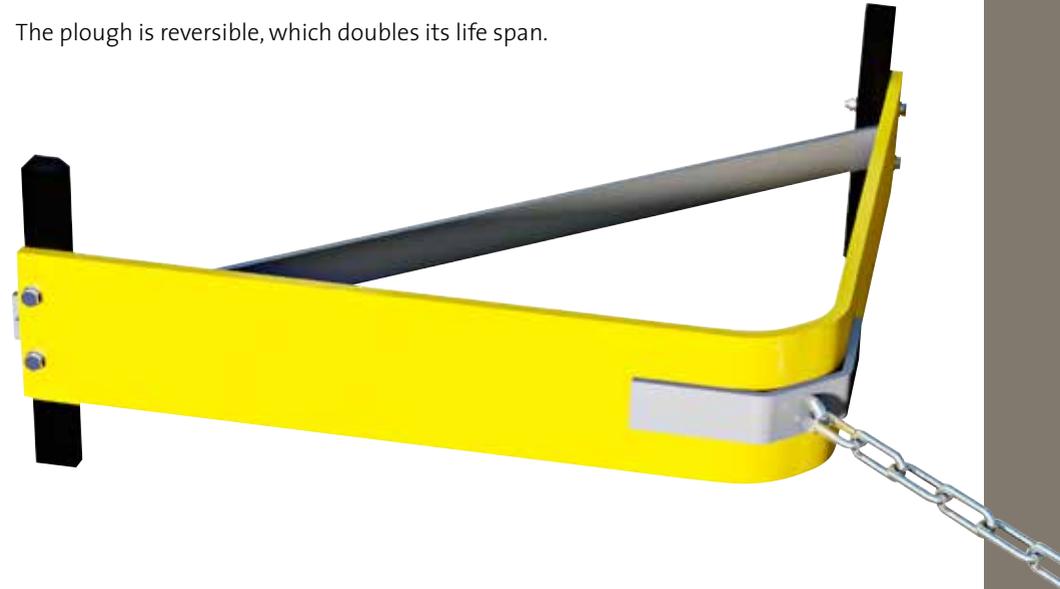
8500

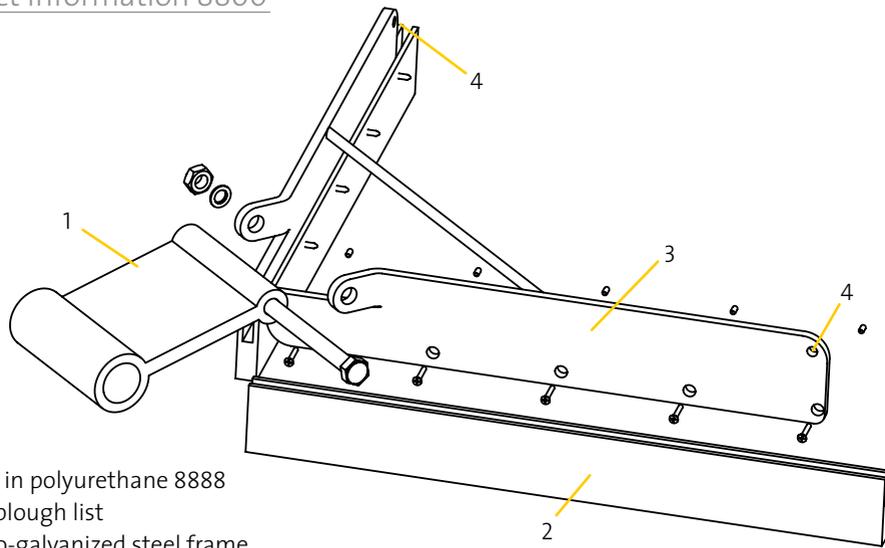
PU PLOUGH

– Easy to fit, reversible plough.

The PU plough 8500 is attached to the conveyor system with a chain and then lies loose on the belt. The plough prevents loose material on the return run from coming between the return pulley and the belt. This reduces the risk of damage, i.e. holes developing in the conveyor belt and belt travel.

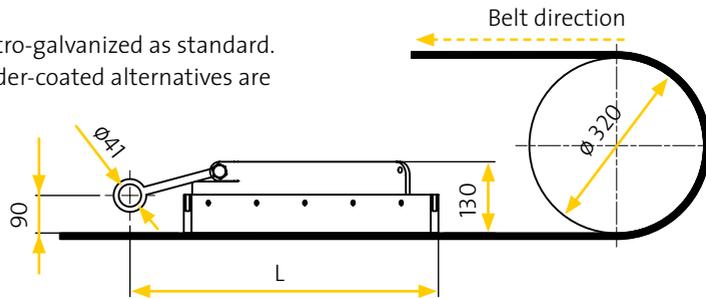
The plough is reversible, which doubles its life span.





- 1. PUlink in polyurethane 8888
- 2. Maxi plough list
- 3. Electro-galvanized steel frame
- 4. Affixing holes for extra support

All steel parts are electro-galvanized as standard. Stainless steel or powder-coated alternatives are also available.



ART.NO.	B-W	L	ART. NO. SPARE PARTS LIST
8804	400	380	8824
8805	500	430	8825
8806	650	520	8826
8808	800	570	8828
8810	1000	680	8830
8812	1200	780	8832
8814	1400	865	8834
8816	1600	990	8836
8818	1800	1095	8838

Maxi plough strip total length 2.2 m art.no. 8842

MAXI PLOUGH

8800

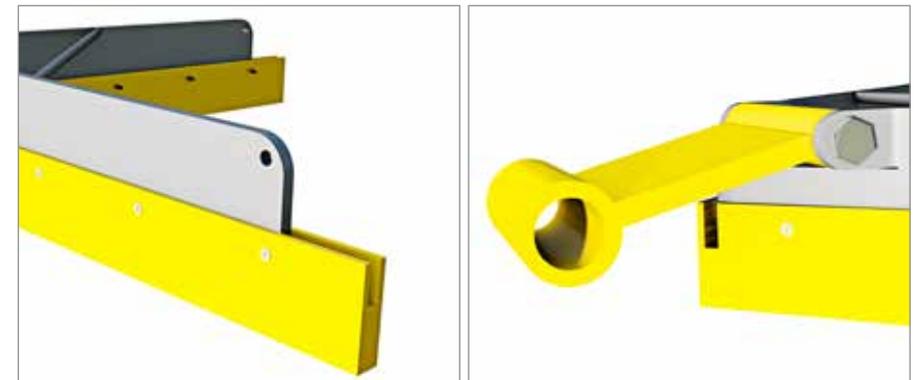
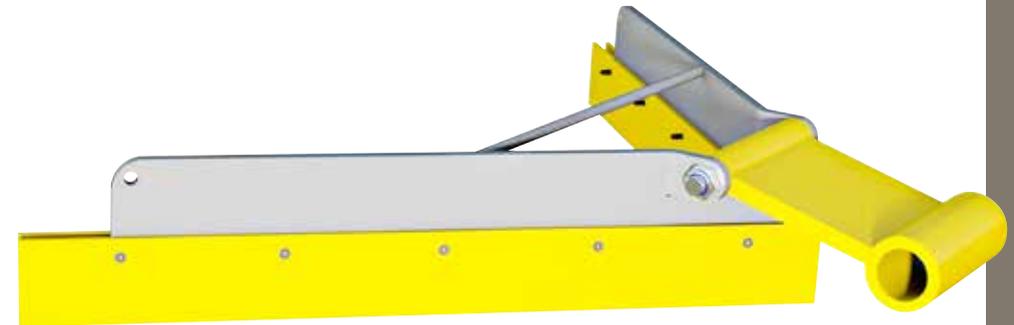
MAXI PLOUGH

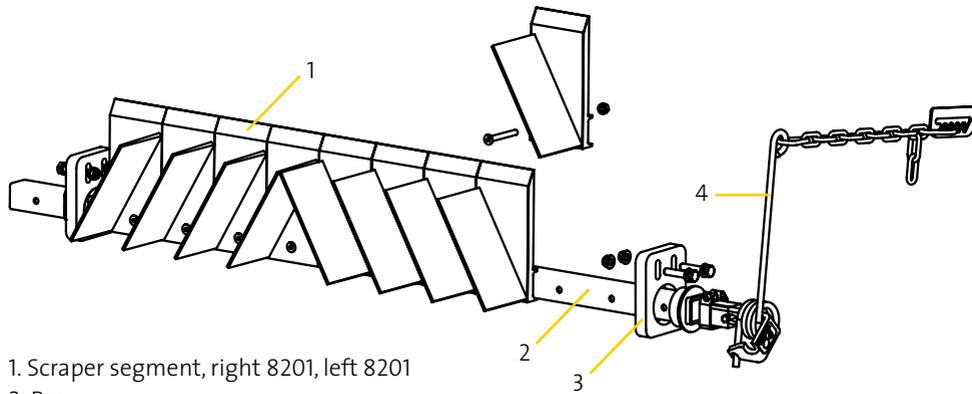
– Robust and effective plough.

The Maxi plough 8800 is a robust and slightly heavier plough. When fitting, a tube $\varnothing 40\text{mm}$ is threaded through the PU link and is then attached to the conveyor belt's framework.

The plough prevents loose material on the return run from coming between the return pulley and the belt. This reduces the risk of damage, i.e. holes developing in the conveyor belt and belt travel.

The scraper strips of polyurethane are easily replaced.



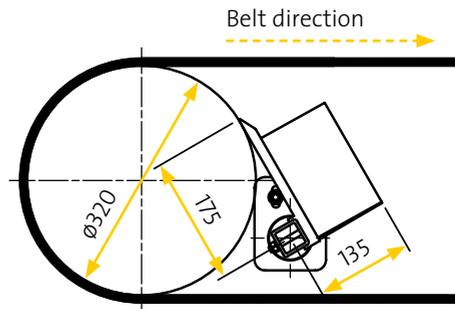


1. Scraper segment, right 8201, left 8201
2. Beam
3. Holder H complete 8388
4. Lever arm complete 9178

All steel parts are electro-galvanized as standard.
Stainless steel or powder-coated alternatives are also available.

From B-B 1000 the scraper is supplied with dual lever arms.

From B-B 1600 the scraper is supplied with Holder HD.



PULLEY SCRAPER

8200

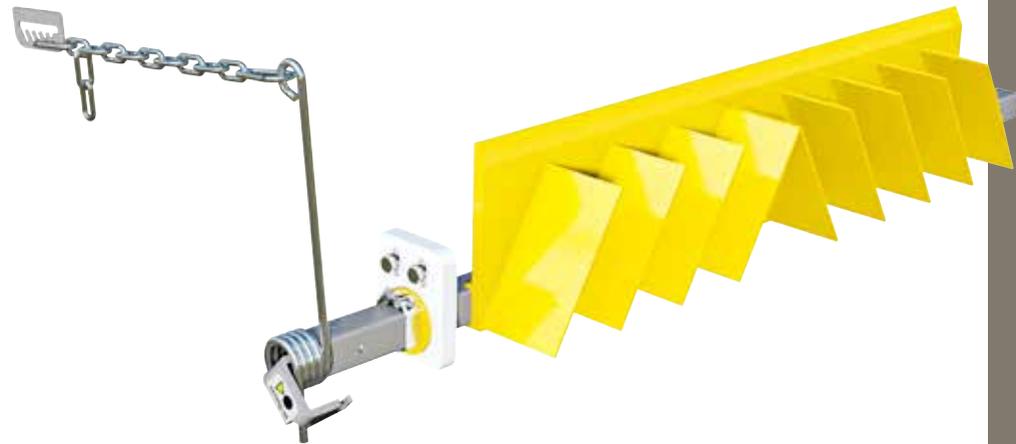
PULLEY SCRAPER WITH POLYURETHANE SEGMENT – For effective cleaning of the return pulley.

Pulley scraper 8200 scrapes the return pulley clean. The scraper blades are made of polyurethane and have wings which scrape off and push the material to the side.

Material on the belt's return run which follows the return pulley round, is pushed sideways until it falls down from the belt. This reduces the risk of damage, i.e. holes developing in the conveyor belt and belt travel.

Fits onto return pulleys from diameter $\varnothing 300$ mm and upwards.

Our unique spring lever ensures that the correct pressure is maintained against the belt which simplifies service work and reduces maintenance.



ART.NO.	B-W	AMOUNT SEGMENT	SCRAPER WIDTH	BEAM LENGTH
8204	400	5	500	900
8205	500	6	600	1000
8206	650	7	700	1100
8208	800	9	900	1300
8210	1000	11	1100	1500
8212	1200	13	1300	1800
8214	1400	15	1500	2000
8216	1600	17	1700	2200
8218	1800	19	1900	2400

PU STRIKING ROLLER

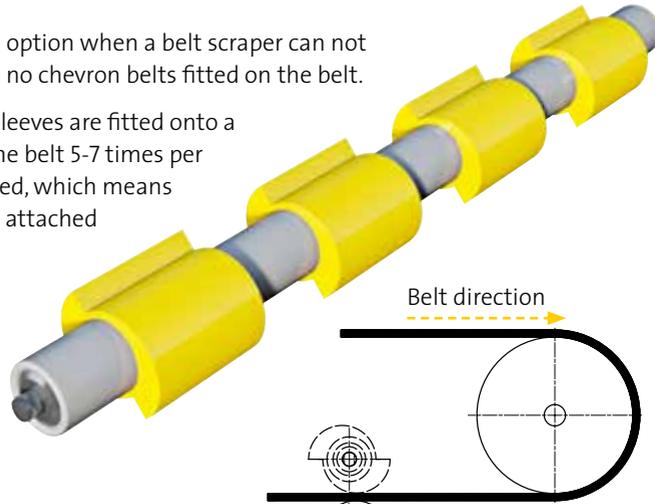
3500

PU STRIKING ROLLER

– For cleaning the chevron belts.

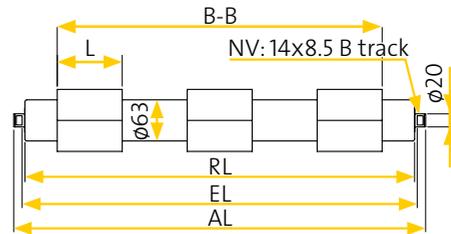
The PU striking roller is an option when a belt scraper can not be used because there are no chevron belts fitted on the belt.

The polyurethane striker sleeves are fitted onto a return roller that strikes the belt 5-7 times per second at normal belt speed, which means that any particles that are attached fall off.



Fits on Vendig's return rollers $\phi 63$.

The striking roller can be fitted to the return run's upper or lower side.



ART.NO.	B-B	RL	EL	AL	AMOUNT SLEEVES	L
3505	500	600	608	638	3	100
3506	650	750	758	788	3	125
3508	800	950	958	988	4	125
3510	1000	1150	1158	1188	4	150
3512	1200	1400	1408	1438	5	150
3514	1400	1600	1608	1638	6	150

3501 The PU striker sleeves are cut to the desired length. Max 1200 mm.

SKIRTING

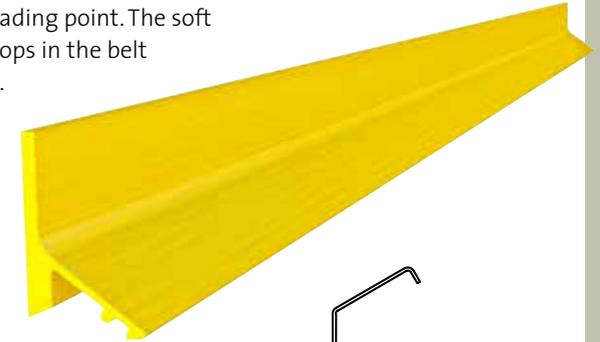
6450

SIDE SEALING STRIP MADE OF POLYURETHANE

– 3 way seal against the conveyor belt for smaller material sizes.

Effective seal between the conveyor belt and side plates when you have problems with material spill at the loading point. The soft 2-lip seal takes up the play that develops in the belt between the rollers when under load.

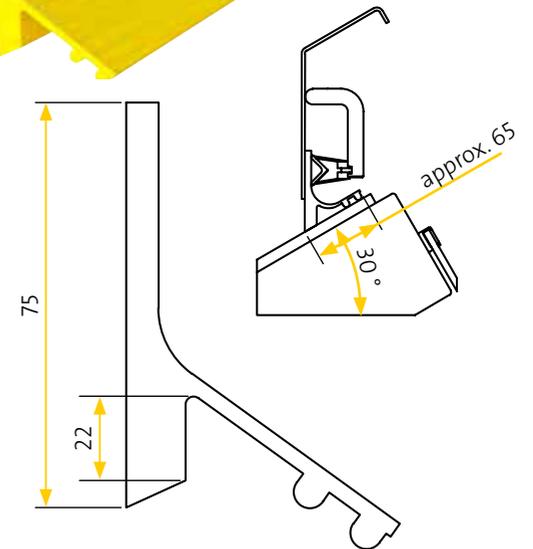
Supplied in 2 metre lengths in extra soft polyurethane.

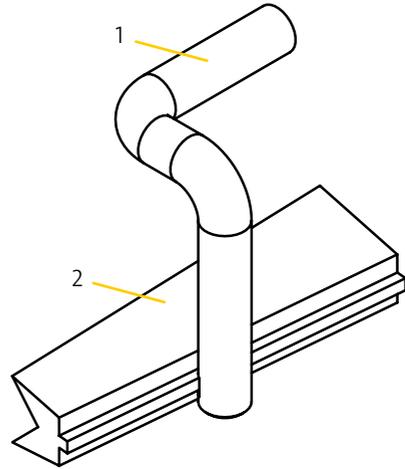


Skirting 6450 is usually fitted where there is currently a skirt rubber.

The strip is made of durable 80° Shore polyurethane which provides low friction on the conveyor belt.

Length 2 metres.

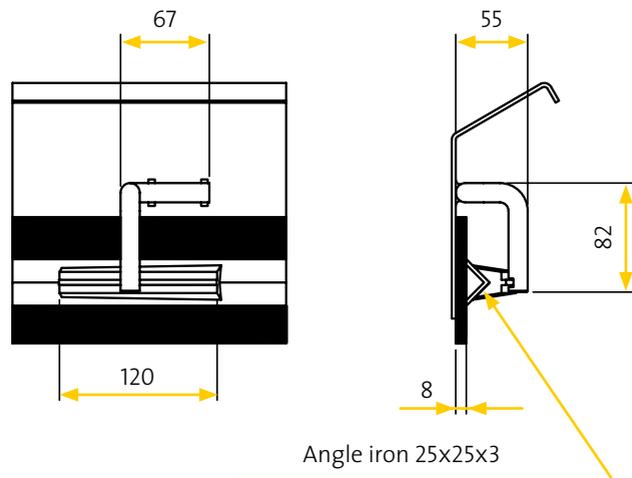




- 1. Bracket 6755
- 2. PU wedge 6751

A PU wedge kit 6750 includes a bracket and a PU wedge.

The angle iron is not included.
 Thickness of the skirt rubber is 8-10 mm.
 The PU wedge is fitted, 300-400 mm apart.



PU WEDGE

6750

PU WEDGE

– Facilitates changing and adjustment of skirt rubber.

When it is time to adjust the skirt rubber, knock out 2 to 3 wedges and the rubber can be pressed downwards. Afterwards, the wedge is knocked back into place again and the adjustment is complete. Very easy and time saving!

Bracket 6755 is welded to the side plate or loading chute. The PU wedge 6751, is hammered in between the fastening bracket and an angle iron, locking the rubber.



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